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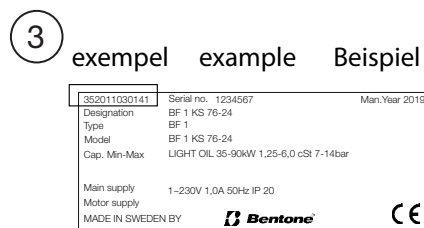
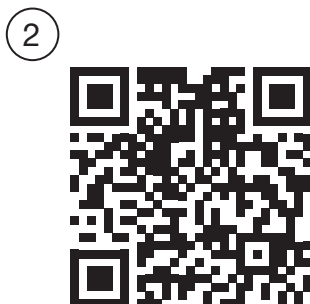
Installation- and maintenance instruction

B 55-3R / B 65-3R

BP230UVFR-S3

RSA 95/125

Jumo dTRON 316



-sv

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1. Safety Information

This Installation and Maintenance manual:

- is to be regarded as part of the burner and must always be kept near the installation site.
- is intended for use by authorised personnel.
- must be read prior to installation.
- must be observed by all who work with the burner and associated system components.
- work with the burner may only be carried out by certified installers/ personnel.
- Enertech AB is not liable for any typographical errors and reserves the right to make design changes without prior notice.
- The burner may only be used for its intended purpose in accordance with the product's technical data.
- The burner may only be installed and operated by authorised personnel.
- The product is packaged to prevent damage from occurring during handling. Handle the product with care. Lifting equipment must be used to lift larger packages.
- The products must be transported/stored on a level surface in a dry environment, max. 80% relative humidity, no condensation. Temperature -20 to +60 °C.
- Check that the burner is compatible with the boiler's output range.
- The label information on the rating plate refers to the burner's minimum and maximum power.
- The power data on the type sign refers to the burner's min. and max. power.
- All components must be installed without being bent, twisted or subjected to mechanical or thermal forces which can affect the components.
- The burner must be installed so that it complies with local regulations for fire safety, electrical safety, and fuel distribution.
- Make sure when installing the equipment that there is enough space to service the burner.
- Permitted ambient temperature during operation -0 to +60 °C. Max 80% relative humidity, no condensation.
- The installer must ensure that the room has adequate air supply.
- The room must comply with local regulations pertaining to its intended use.
- The installation site must be free of chemicals.
- Burner pipes, fan wheels and air dampers may contain sharp edges.
- The surface temperature of the burner's components can exceed 60 °C.
- Caution: The burner has moving parts, and there is risk of crushing injuries.



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- The electrical installation must be professionally carried out in accordance with applicable high voltage regulations, as per Enertech's recommendations.
- Before servicing, shut off the fuel supply and turn off the power to the burner.
- Leak checks must be performed during installation and servicing to prevent fuel leakage.
- Care should be taken by the installer to ensure that no electrical cables or fuel lines are crushed or otherwise damaged during installation or servicing.
- If the boiler is equipped with an access hatch, this must be equipped with a hatch opening switch connected to the burner's safety system.
- When in operation, the burner's noise level can exceed 85 dBA. Use hearing protection.
- The burner must not be put into operation without proper safety and protection devices.
- A Class BE fire extinguisher is recommended.
- It is forbidden to alter the design or use accessories which have not been approved by Enertech in writing.
- Prior to operation, the following points must be checked:
 - fitting and installation work has been completed and approved.
 - electrical installation has been correctly performed.
 - flue gas ducts and combustion air ducts are not blocked.
 - all actuators and control and safety devices are in working order and correctly set.
- After commissioning, if a steady red light on the burner control is displayed, contact your installation technician.



Burner servicing schedule

Servicing must be carried out once a year or after 3000 hours of operation.

Burner	1 year	3000 hrs
Filter	1 year	3000 hrs Change
Oilhose	1 year Control/change	
Nozzle	1 year Change	3000 hrs Change
Electrods	1 year Change/cleaning	3000 hrs Change/cleaning
Brake plate	1 year Change/cleaning	3000 hrs Change/cleaning
Motor	1 year	3000 hrs
Cuppling chaft	1 year Control/change	3000 hrs Control/change
Fan wheel	"1 year Change when dirty / unbalance"	"3000 hrs Change when dirty / unbalance"
Oil filter	1 year	3000 hrs Change
Oil valve	Tightness check 1 year	Replacement in case of leakage

Component replacement intervals

Components	Service life – Recommended replacement	Service life – Recommended replacement Operating cycles
Control system	10 years	250 000 cycles
Pressure switch	10 years	250 000 cycles
Flame guard	10 years	250 000 cycles
UV flame sensor	10 000 hrs	N/A
Damper motor		500 000 cycles
Contaktor	10 years	500 000 cycles



The burner and its components must be recycled according to applicable regulations.

Delivery check

- Make sure everything is delivered and the goods have not been damaged during transit.
- If something is wrong with a delivery, report it to the supplier.
- Transport damage must be reported to the shipping company.

2. Technical data

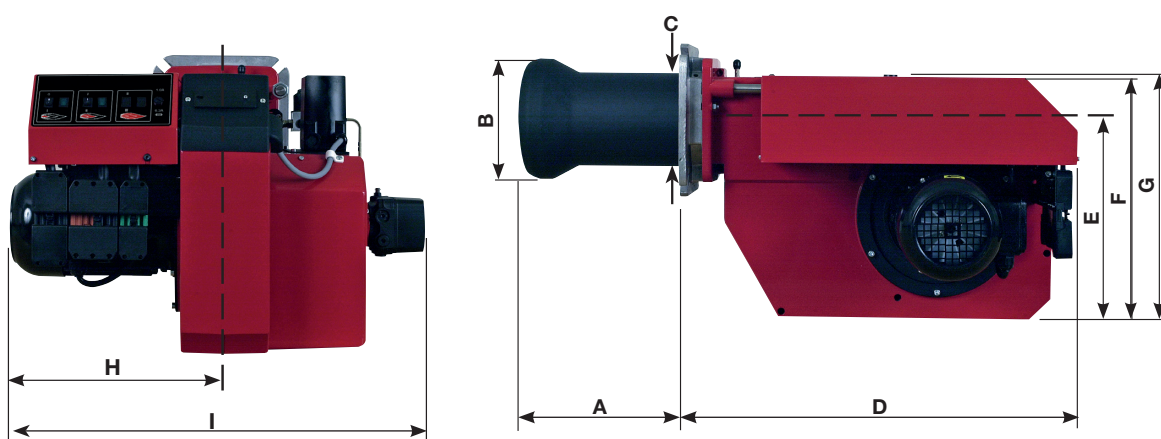
The burner is intended for:

- Light oil, B10 heating oil/biofuel blend (as defined in DIN V51603-6).

and is used for:

- Water heating generators.
- Hot air generators (these require LMO 24 255 C2E).

2.1 Dimensions B 55 / B 65



* Min. recommended distance to floor.

	Ø B	Ø C	D	E	F	G	H	I	* J
B 55	160	155	610	321	400	405	304	609	200
B 65	200	155	610	321	400	405	340	645	200

Burner tube length, measurement A			
B 55	274	374	474
B 65	258	358	458

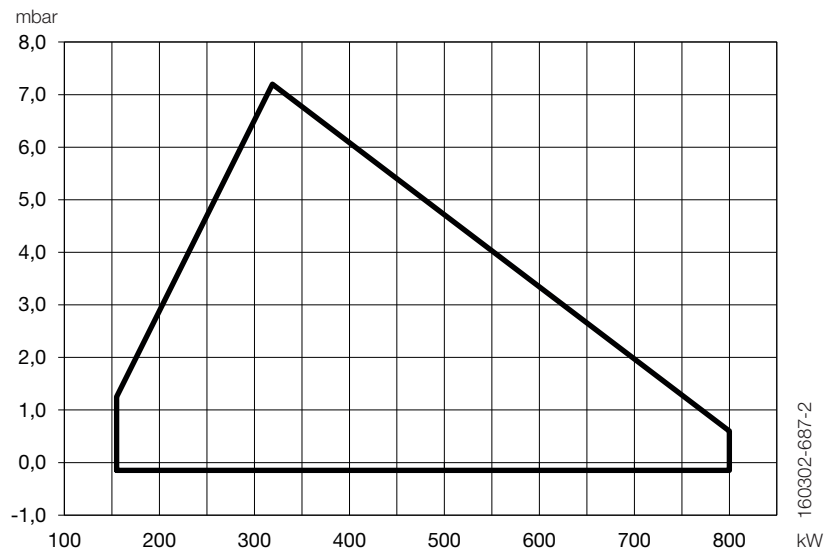
2.2 Electric Specification

Burner correspond to IP 20

Type	Motor supply	Main supply	Sound
B 55	230/400V, 3.3/2.3A, 50Hz	230V, 1.0A, 50Hz	89 dBA ± 0,5 dBA
B 65	230/400V, 6.0/3.6A, 50Hz	230V, 1.0A, 50Hz	89 dBA ± 0,5 dBA
Max operating current, see data plate.			

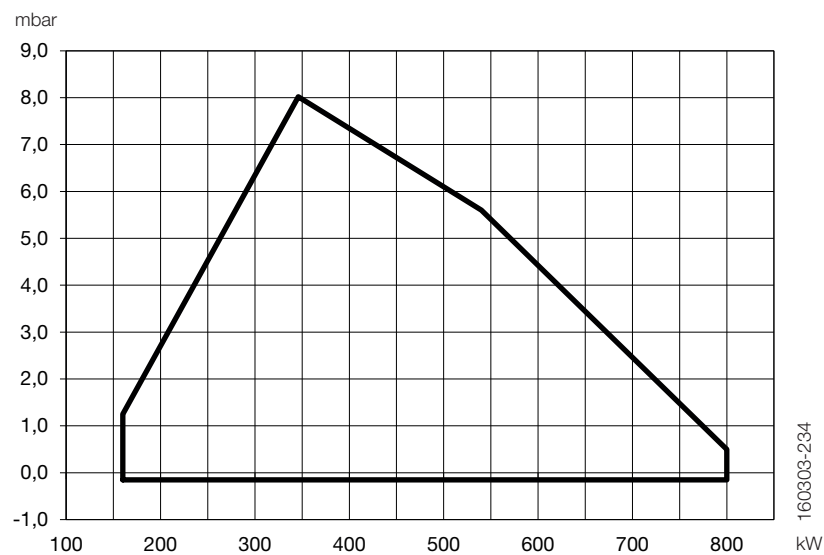
2.3 Working field B 55-2, B 55-2H

13.0-67.5 kg/h
155-800 kW



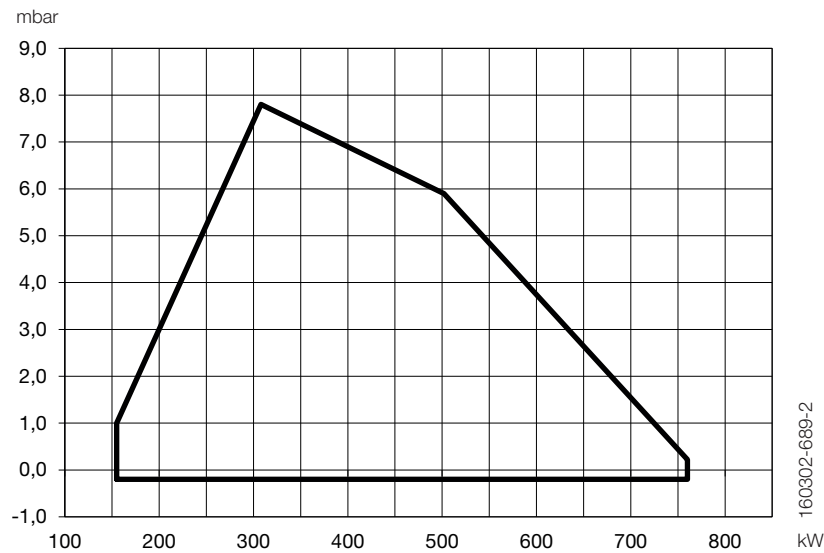
2.4 Working field B 55-2R

13.2-67.5 kg/h
160-800 kW



2.5 Working field B 55-3R

13.0-64.0 kg/h
155-760 kW



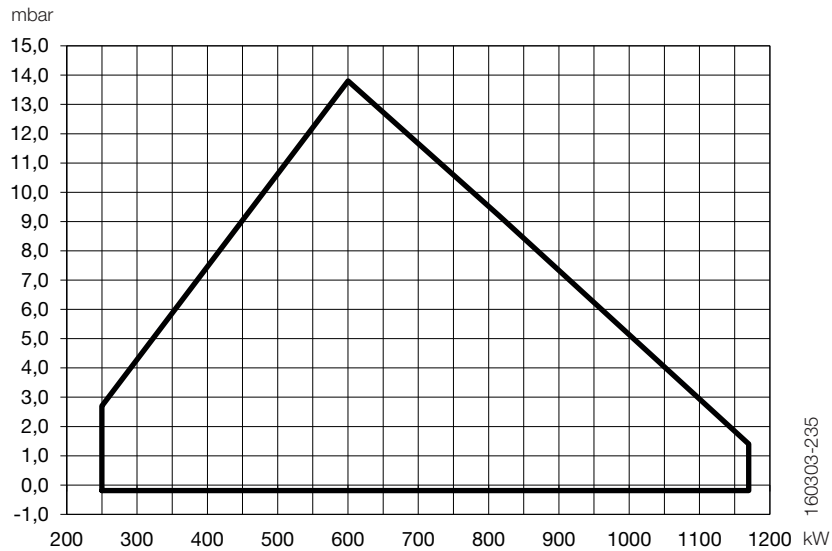
2.6 Working field B 65-2, B 65-2H

22.0-99.5 kg/h
260-1180 kW



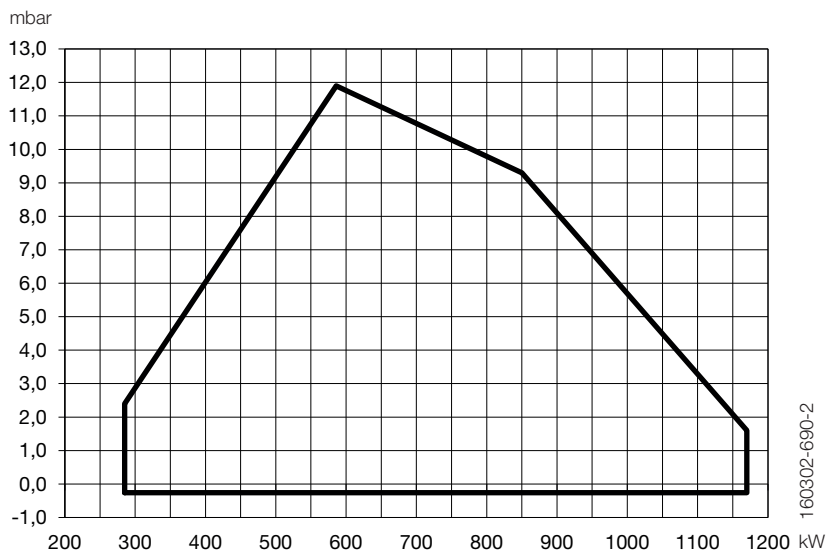
2.7 Working field B 65-2R

21-99 kg/h
250-1170 kW

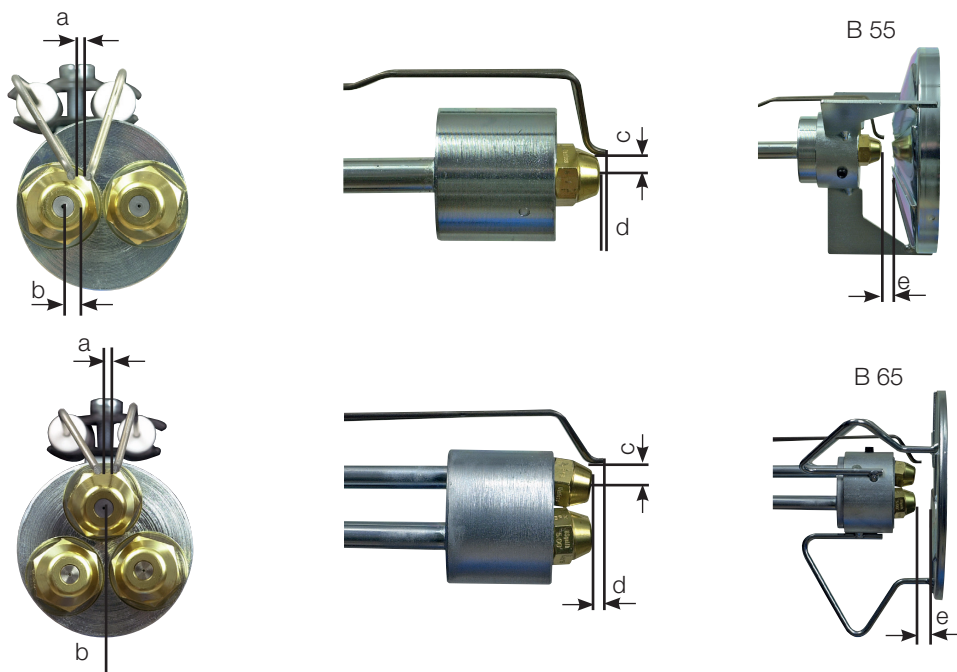


2.8 Working field B 65-3R

24,0-99,0 kg/h
285-1170 kW



2.9 Adjusting the ignition electrodes and brake plate



Burner, type	a	b	c	d	e
B 55-2	2.5-3.0	2.0	6.5-7.0	2.0	6.0-7.0
B 55-3	2.5-3.0	0.0	6.5-7.0	2.0	6.0-7.0
B 65-2	2.5-3.0	2.0	6.5-7.0	2.0	10.0-12.0
B 65-3	2.5-3.0	0.0	6.5-7.0	2.0	10.0-12.0

! *NB It is important that the spark does not strike against the brake plate or nozzle

2.10 Recommended nozzle and pressure

Because of the various boiler types with varying furnace geometries and furnace loads, it is impossible to commit to a certain scattering angle or a specific distribution pattern.

It should be noted that the scattering angle and distribution pattern changes with pump pressure.

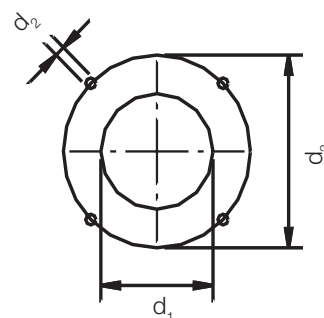
Nozzle:	45° Solid/semisolid
	60° Solid/semisolid
	80° Solid/semisolid
Pump pressure	14 bar (14-21 bar) depending on pump model

2.11 Burner installation

2.11.1 Hole patten

Make sure the hole pattern on the boiler is designed for burner flange.

Combustion device	d ₁	d ₂	d ₃
B 55	ø (155) 165	M14	ø (226) 254-300
B 65	ø (155) 205	M14	ø (226) 254-300



2.12 Nozzle table

Pump pressure bar 10				11			12			13		
Gph	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h
1,00	3,72	44	38	3,90	46	40	4,08	48	42	4,24	50	43
1,10	4,09	48	42	4,29	51	44	4,48	53	46	4,67	55	48
1,20	4,47	53	46	4,68	55	48	4,89	58	50	5,09	60	52
1,25	4,65	55	47	4,88	58	50	5,10	60	52	5,30	63	54
1,35	5,02	59	51	5,27	62	54	5,50	65	56	5,73	68	58
1,50	5,58	66	57	5,85	69	60	6,11	72	62	6,36	75	65
1,65	6,14	73	63	6,44	76	66	6,73	80	69	7,00	83	71
1,75	6,51	77	66	6,83	81	70	7,14	85	73	7,42	88	76
2,00	7,45	88	76	7,81	93	80	8,16	97	83	8,49	101	87
2,25	8,38	99	85	8,78	104	90	9,18	109	94	9,55	113	97
2,50	9,31	110	95	9,76	116	100	10,19	121	104	10,61	126	108
2,75	10,24	121	104	10,73	127	109	11,21	133	114	11,67	138	119
3,00	11,16	132	114	11,71	139	119	12,23	145	125	12,73	151	130
3,50	13,03	154	133	13,66	162	139	14,27	169	146	14,85	176	151
4,00	14,89	176	152	15,62	185	159	16,31	193	166	16,97	201	173
4,50	16,75	199	171	17,57	208	179	18,35	218	187	19,10	226	195
5,00	18,62	220	190	19,52	231	199	20,39	242	208	21,22	252	216
5,50	20,48	243	209	21,47	255	219	22,43	266	229	23,34	277	238
6,00	22,34	265	228	23,42	278	239	24,47	290	250	24,46	302	260
6,50	24,20	287	247	25,37	301	259	26,51	314	270	27,58	327	281
7,00	26,06	309	266	27,33	324	279	28,55	339	291	29,70	352	303
7,50	27,92	331	285	29,28	347	299	30,59	363	312	31,83	377	325
8,00	29,79	353	304	31,23	370	318	32,63	387	333	33,95	403	346
8,50	31,65	375	323	33,18	393	338	34,66	411	353	36,07	428	368
9,00	33,59	398	343	35,14	417	358	36,71	435	374	38,19	453	389
9,50	35,37	419	361	37,09	440	378	38,74	459	395	40,31	478	411
10,00	37,23	441	380	39,04	463	398	40,78	484	416	42,44	503	433
11,00	40,96	486	418	42,94	509	438	44,86	532	457	46,68	554	476
12,00	44,68	530	456	46,85	556	478	48,94	580	499	50,92	604	519
14,00	52,12	618	531	54,65	648	557	57,10	677	582	59,41	705	606
16,00	59,57	706	607	62,46	741	637	65,26	774	666	67,90	805	692
18,00	67,02	795	683	70,27	833	717	73,41	871	749	76,39	906	779
20,00	74,47	883	759	78,08	926	796	81,57	967	832	84,87	1007	865
22,00	81,91	971	835	85,89	1019	876	89,73	1064	915	93,36	1107	952
24,00	89,36	1060	911	93,70	1111	956	97,88	1161	998	101,85	1208	1039
26,00	96,81	1148	987	101,50	1204	1035	106,04	1258	1081	110,33	1308	1168

The table applies to oil with a viscosity of 4.4 mm²/s at a density of 830 kg/m³.

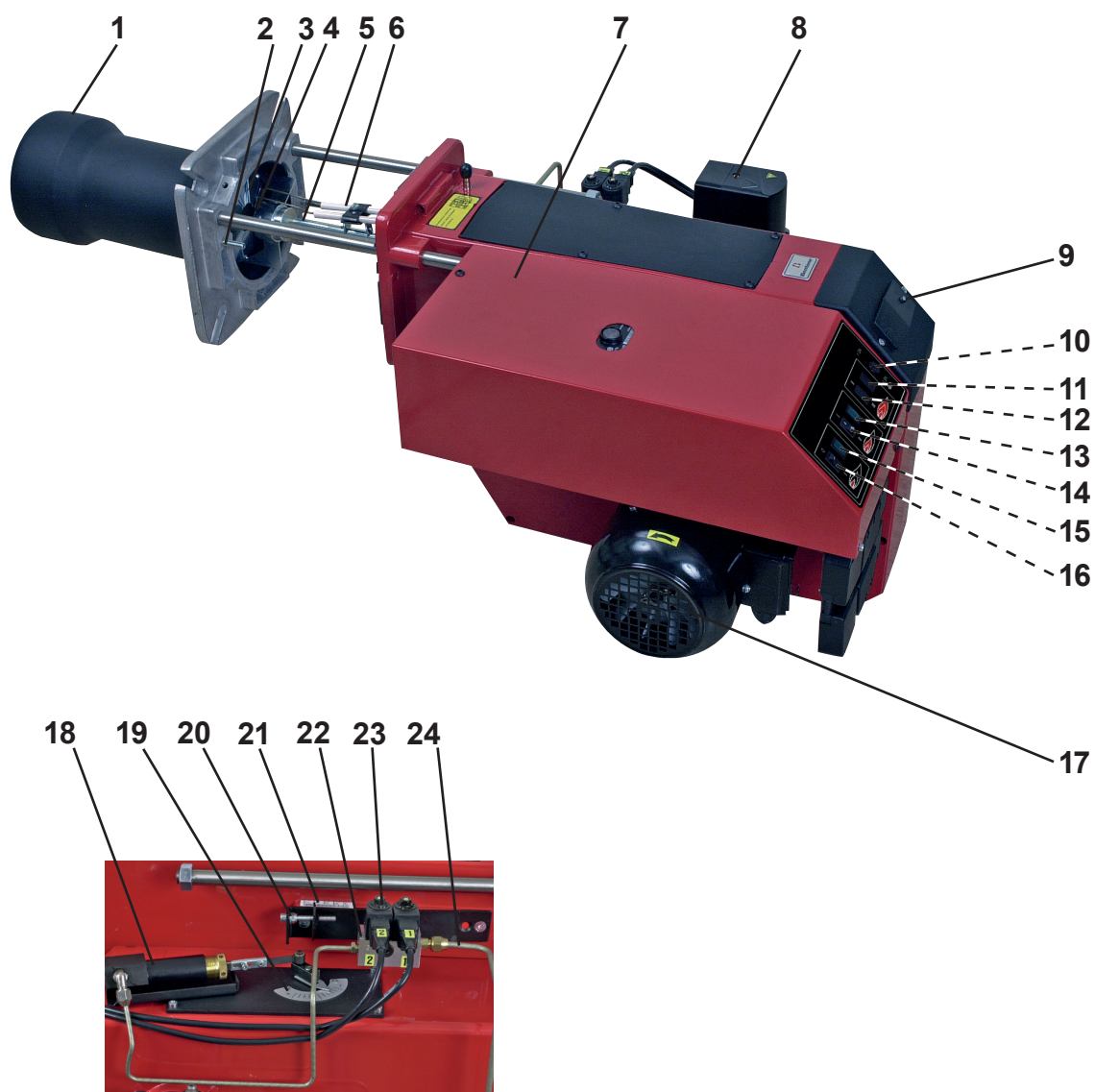
Pump pressure bar 14				15			16			17		
Gph	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h
1,00	4,40	52	45	4,56	54	46	4,71	56	48	4,85	57	49
1,10	4,84	57	49	5,01	59	51	5,18	61	53	5,34	63	54
1,20	5,29	63	54	5,47	65	56	5,65	67	58	5,82	69	59
1,25	5,51	65	56	5,70	68	58	5,89	70	60	6,07	72	62
1,35	5,95	70	61	6,15	73	63	6,36	75	65	6,55	78	67
1,50	6,60	78	67	6,83	81	70	7,06	84	72	7,27	86	74
1,65	7,27	86	74	7,52	89	77	7,77	92	79	8,01	95	82
1,75	7,71	91	79	7,97	95	81	8,24	98	84	8,49	101	87
2,00	8,81	104	90	9,12	108	93	9,42	112	96	9,71	115	99
2,25	9,91	118	101	10,26	122	105	10,60	126	108	10,92	130	111
2,50	11,01	131	112	11,39	135	116	11,77	140	120	12,13	144	124
2,75	12,11	144	123	12,53	149	128	12,95	154	132	13,35	158	136
3,00	13,21	157	135	13,67	162	139	14,13	168	144	14,56	173	148
3,50	15,42	183	157	15,95	189	163	16,49	196	168	16,99	201	173
4,00	17,62	209	180	18,23	216	186	18,84	223	192	19,42	230	198
4,50	19,82	235	202	20,51	243	209	21,20	251	216	21,84	259	223
5,00	22,03	261	225	22,79	270	232	23,55	279	240	24,27	288	247
5,50	24,23	287	247	25,07	297	256	25,91	307	264	26,70	317	272
6,00	26,43	313	270	27,49	326	280	28,27	335	288	29,13	345	297
6,50	28,63	340	292	29,63	351	302	30,62	363	312	31,55	374	322
7,00	30,84	366	314	31,91	378	325	32,98	391	336	33,98	403	374
7,50	33,04	392	337	34,19	405	349	35,33	419	360	36,41	432	371
8,00	35,25	418	359	36,47	433	372	37,69	447	384	38,80	460	396
8,50	37,45	444	382	38,74	459	395	40,04	475	408	41,26	489	421
9,00	39,65	470	404	41,02	486	418	42,40	503	432	43,69	518	446
9,50	41,85	496	427	43,30	514	442	44,75	531	456	46,11	547	470
10,00	44,06	523	449	45,58	541	465	47,11	559	480	47,11	559	480
11,00	48,46	575	494	50,14	595	511	51,82	615	528	53,40	633	545
12,00	52,87	627	539	54,70	648	558	56,53	670	576	58,25	691	594
14,00	62,68	732	629	63,81	757	651	65,95	778	669	67,96	806	693
16,00	70,49	836	719	72,93	865	744	75,38	894	769	77,67	921	792
18,00	79,30	940	809	82,05	973	837	84,80	1006	865	87,38	1036	891
20,00	88,11	1045	899	91,17	1081	930	94,22	1117	961	97,09	1151	990
22,00	96,92	1149	988	100	1189	1023	104	1229	1057	107	1267	1089
24,00	106	1254	1078	109	1297	1116	113	1341	1153	116	1382	1188
26,00	115	1359	1168	119	1406	1209	122	1453	1249	126	1497	1287

The table applies to oil with a viscosity of 4.4 mm²/s at a density of 830 kg/m³.

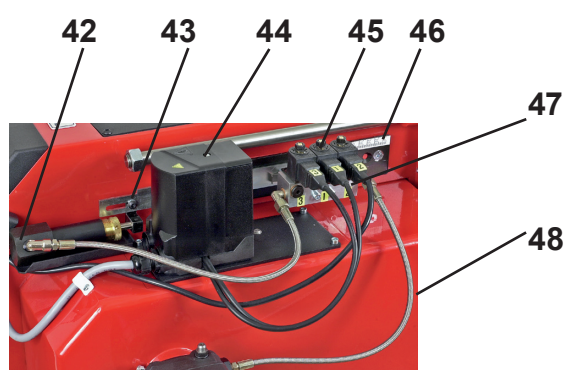
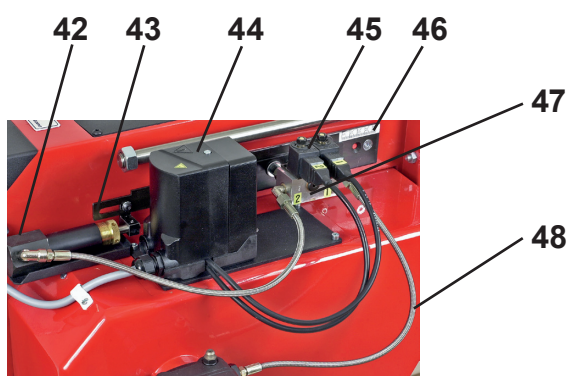
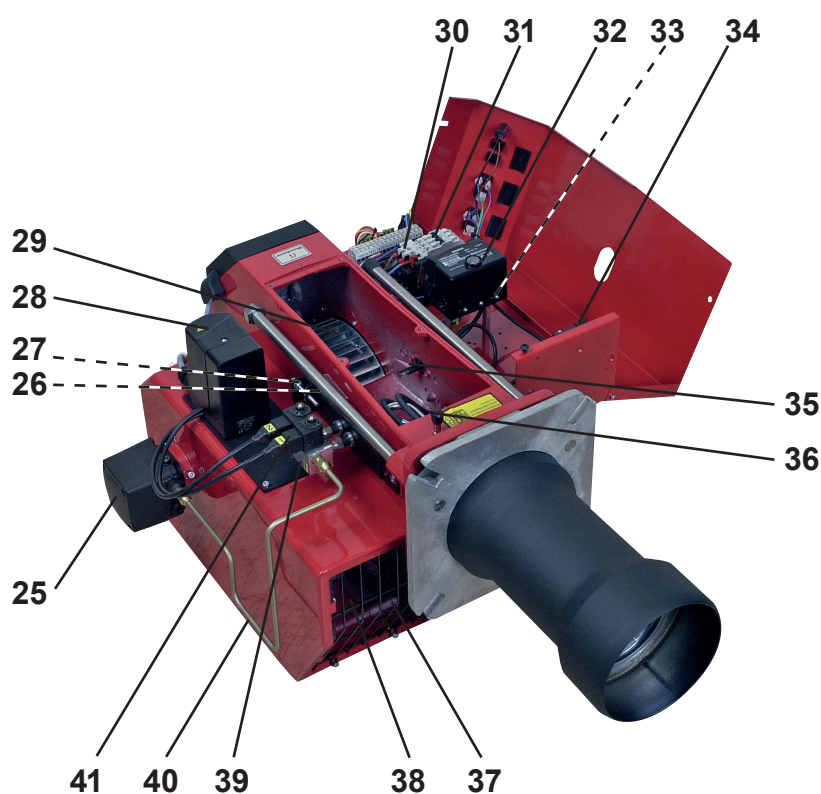
Pump pressure bar 18				19			20			21		
Gph	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h	kg/h	kW	Mcal/h
1,00	4,99	59	51	5,13	61	52	5,26	62	54	5,40	64	55
1,10	5,49	65	56	5,64	67	57	5,79	69	59	5,93	70	60
1,20	5,99	71	61	6,16	73	63	6,32	75	64	6,47	77	66
1,25	6,24	74	64	6,41	76	65	6,58	78,	67	6,74	80	69
1,35	6,74	80	69	6,93	82	71	7,11	84	72	7,28	86	74
1,50	7,48	89	76	7,69	91	78	7,89	93	80	8,08	96	82
1,65	8,24	98	84	8,47	100	86	8,69	103	89	8,90	105	91
1,75	8,78	104	90	8,98	106	92	9,21	109	94	9,44	112	96
2,00	9,99	118	102	10,26	122	105	10,53	125	107	10,79	128	110
2,25	11,24	133	115	11,55	137	118	11,85	140	121	12,14	144	124
2,50	12,48	148	127	12,83	152	131	13,16	156	134	13,49	160	138
2,75	13,73	163	140	14,11	167	144	14,48	171	148	14,84	176	151
3,00	14,98	178	153	15,39	182	157	15,79	187	161	16,18	192	165
3,50	17,48	207	178	17,96	213	183	18,43	218	188	18,89	224	193
4,00	19,98	237	204	20,53	243	209	21,06	250	215	21,59	256	220
4,50	22,47	266	229	23,09	274	235	23,69	281	242	24,28	288	248
5,00	24,97	296	255	25,65	304	262	26,33	312	268	26,98	320	275
5,50	27,47	326	280	28,22	335	288	28,96	343	295	29,68	352	303
6,00	29,97	355	306	30,79	365	314	31,59	374	322	32,38	384	330
6,50	32,46	385	331	33,35	395	340	34,22	406	349	35,07	416	358
7,00	34,96	415	356	35,92	426	366	36,86	437	376	37,77	448	385
7,50	37,46	444	382	38,49	456	392	39,49	468	403	40,47	480	413
8,00	39,96	474	407	41,05	487	419	42,12	499	429	43,17	512	440
8,50	42,45	503	433	43,62	517	445	44,75	531	456	45,87	544	468
9,00	44,95	533	458	46,18	548	471	47,39	562	483	48,57	576	495
9,50	47,45	563	484	48,75	578	497	50,02	593	510	51,26	608	523
10,00	49,94	592	509	51,32	609	523	52,66	624	537	53,96	640	550
11,00	54,94	652	560	56,45	669	576	57,92	687	591	59,36	704	605
12,00	59,93	711	611	61,58	730	628	63,19	749	644	64,76	768	660
14,00	69,92	829	713	71,84	852	733	73,72	874	752	75,55	896	770
16,00	79,91	948	815	82,11	974	837	84,25	999	859	86,34	1024	880

The table applies to oil with a viscosity of 4.4 mm²/s at a density of 830 kg/m³.

2.13 Description



1.	Blast tube	10.	Fuse	18.	Adjustment device, air damper
2.	Locking device, flange	11.	Indicating lamp Stage 3	19.	Scale, air regulation
3.	Brake plate	12.	Switch II-III	20.	Nozzle assembly adjustment fixed
4.	Nozzle	13.	Indicating lamp Stage 2	21.	Scale, nozzle assembly
5.	Nozzle assembly	14.	Switch I-II	22.	Solenoid valve bloc Stage 2
6.	Ignition electrodes	15.	Indicating lamp Stage 1	23.	Solenoid valves
7.	Electric panel	16.	Switch 0-I	24.	Connecting pipe
8.	Damper motor	17.	Motor		
9.	Cover, inspection glass				



- 25. Pump
- 26. Scale, air regulation
- 27. Nozzle assembly adjustment fixed
- 28. Damper motor
- 29. Fan wheel
- 30. Thermal overload protection
- 31. Contactor
- 32. Control box
- 33. Front plate, relay base

- 34. Ignition transformer
- 35. Photocell
- 36. Ignition wires
- 37. Air damper
- 38. Air intake
- 39. Solenoid valve bloc Stage 2
- 40. Connecting pipe
- 41. Solenoid valve
- 42. Adjustment device, Nozzle assembly

- 43. Nozzle assembly adjustment hydraulic
- 44. Damper motor
- 45. Solenoid valve
- 46. Scale, Nozzle assembly
- 47. Solenoid valve bloc Stage 2/3
- 48. Hydraulic hose

3. General instructions

3.1 General rules

The installation of an oil burner should be carried out in accordance with local regulations. The installer of the burner must therefore be aware of all regulations relating to oil and combustion.

Only oil suitable for the burner should be used and then in combination with a suitable oil filter before the oil pump of the burner.

If the burner is replacing an existing burner make sure that the oil filter is replaced or cleaned. The installation must only be undertaken by experienced personnel. Care should be taken by the installer to ensure that no electrical cables or fuel/gas pipes are trapped or damaged during installation or service/maintenance.

3.1.1 Installation and maintenance instructions

The maintenance instructions supplied with the burner must be kept at an easily accessible location in the boiler room.

3.1.2 Instructions

The user must be receive detailed instructions concerning the functionality of the oil burner and entire system. It is the responsibility of the supplier to provide the user with instructions.

3.1.3 Inspection and maintenance

The boiler/burner should be examined regularly for any signs of malfunction or oil leakage. (See service schedule)

3.1.4 Start up

In order to obtain the correct setting, a flue gas analysis and temperature measurement must be carried out. Otherwise, there is a risk of soot build up, poor efficiency or condensation precipitation in the chimney. The system must be fine-tuned at start-up. The temperature in the chimney must be at least 60 °C at 0.5 m down in the chimney to prevent condensation.

4. Installation

4.1 Handling and lifting instruktion



The lifting aid we used here are available as spare parts.



4.2 Acceptance inspection

Make sure everything is delivered and the goods have not been damaged during transit. If something is wrong with the delivery, report it to the supplier. Transport damage must be reported to the shipping company.

4.3 Preparations for installation

Check that the burner's dimensions and capacity range are suitable for the boiler in question. The power data on the type sign refers to the burner's min. and max. power.

4.4 Distribution of oil

In order to achieve good reliability, it is important that the oil distribution system is designed correctly.

Take the following into account:

- Selection of pipe diameter, pipe length and height difference; see Pump instruction.
- Pipelines are to be laid with a minimal number of glands.
- The pipes are to be laid so that the oil supply hoses are not subjected to tensile stresses or are excessively bent when the burner is swung out or removed for service.
- The oil filter should be installed so that the filter cartridge can easily be replaced or cleaned. Self-cleaning filters are recommended for oils of a higher viscosity or oils that contain significant impurities.
- Oil-affected parts shall be selected in materials that are capable of withstanding the medium's physical properties.
- When installing oil hoses, check that the inlet and return hoses are fitted to the appropriate connection on the oil pump. The hoses shall be located so that they do not bend or become subject to tensile load.
- Bleed the oil system. The oil pump/oil preheater may be damaged if run dry. The vacuum should not fall below 0.3 bar in the suction line during start-up.

 The oil filter must be installed before the burner's oil pump.

 Be sure to fill the burner oil system before starting it for the first time.

4.5 Electrical connection

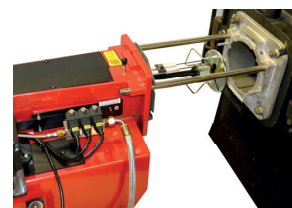
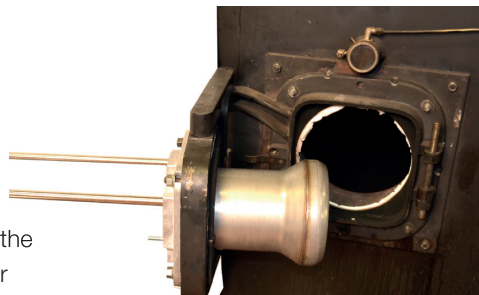
- Before work on the electrical connection, the current should be disconnected so that the installation is isolated.
- Electrical connection must be done in accordance with the applicable regulations.
- Burners should be connected to an isolator switch.
- The connection should be made in accordance with the wiring diagram.
- Fuse rating is as required



If any electrical connection is used other than that recommended by Bentone, there may be a danger of damage to property and personal injury.

4.6 Mount the burner on the boiler

1. Separate the burner body and the flange.
2. Remove the brake disc from the oil pipe.
3. Install the selected nozzle. (See Technical data)
4. Install the brake disc on the oil pipe
5. Remove the burner pipe from the flange.
6. Install the flange with gasket on the boiler.
7. Install the burner pipe on the flange. Make sure that the holes in the front edge of the burner pipe are pointing down (not on all burner pipes). This allows any drops of oil to run out.
8. Insulate between the burner and boiler door to reduce radiated heat.
9. Install the burner body on the flange.
10. Lock the burner body using with the nut/nuts.
11. Connect the oil pipes to the pump, refer to the chapter - servicing of burners.
12. Connect the burner electrically, refer to the chapter - servicing of burners.



! If the burner tube must be installed from the inside of the boiler, this means that the boiler must be opened or have a spectacle flange that is designed so that it can be reconnected with the burner tube mounted.

4.7 Check oil line seals

Once the burner has been installed and commissioned, the seals of the various coupling elements should be checked.

When a leak is detected, it is usually sufficient to tighten the coupling element that is leaking.

5. Basic settings

5.1 Typical basic settings

Choice of nozzle B 65-2H / B 65-2 / B 65-2R

Burner output	770 kW
Nozzle Stage 1	$770 \times 0,6 = 460 \text{ kW}$ $460 / 11,86 = 38,8 \text{ kg/h}$
Nozzle Stage 2	$770 \times 0,4 = 310 \text{ kW}$ $310 / 11,86 = 26,1 \text{ kg/h}$

According to the table of nozzles this gives the following nozzles.

Stage 1	8,50 Gph
Stage 2	6,00 Gph

Pump pressure : 14 bar

Basic settings B 65-2H

Nozzle assembly	Stage 2 = 15
Air adjustment	Stage 1 = 25° Stage 2 = 65°

Each graduation on the scale corresponds to 10°

Basic settings B 65-2

Power outputs and nozzle choice from example.

Nozzle assembly	Steg 2 = 15
Damper motor	Closed = 0° Blue cam Stage 1 = 25° Orange cam MV 2 = 50° Black cam Stage 2 = 65° Red cam

The black cam for Stage 2 (MV 2) must be placed between the cams for Stage 1 and Stage 2. The positions of MV 2 are determined by the boiler characteristics when switching between stages, but for a basic setting the black cam should be placed in the middle.

Basic settings B 65-2R

Power outputs and nozzle choice from example

Nozzle assembly	Stage 1 = 0 Stage 2 = 15
Damper motor	Closed = 0° Blue cam Stage 1 = 25° Orange cam MV 2 = 40° Black cam Stage 2 = 50° Red cam

The black cam for Stage 2 (MV 2) must be placed between the cams for Stage 1 and Stage 2. The positions of MV 2 are determined by the boiler characteristics when switching between stages, but for a basic setting the black cam should be placed in the middle.

Choice of nozzle B 65-3R

Burner output	880 kW
Nozzle	$880 / 3 = 293 \text{ kW}$ $293 / 11,86 = 24,7 \text{ kg/h}$

According to the table of nozzles this gives the following nozzles:

Stage 1	5,50 Gph
Stage 2	5,50 Gph
Stage 3	5,50 Gph

Basic settings B 65-3R

Power outputs and nozzle choice from example

Nozzle assembly	Stage 1/2 = 5 Stage 3 = 20
Damper motor	Stage 1 = 10° Blue cam MV 2 = 30° Black cam Stage 2 = 44° Orange cam MV 3 = 60° Green cam Stage 3 = 80° Red cam

The cams for Stage 2 (MV 2) and Stage 3 (MV 3) must be placed between the cams for Stage 1 and Stage 2, and between Stage 2 and Stage 3, respectively. The positions of MV 2 and MV 3 are determined by the boiler characteristics when switching between stages, but for a basic setting the cams (MV2 and MV3) should be placed in the middle.

Recommended excess air

Grade of Oil	Excess air flue gases		Max. % CO ₂
	% O ₂	% CO ₂ Lambda 1.2	
Light oil, B10 heating oil/ biofuel blend (as defined in DIN V51603-6)	3-5	≈12,5	15,4

Prior to commissioning, the basic settings of the burner can be set in accordance with the diagram. See under Basic settings **Note that it is simply a matter of a basic setting that should be adjusted retrospectively once the burner has started.** A flue gas analysis and soot quantity measurement must be carried out when fine-tuning the burner.

B 55-2/-2H/-2R/-3R



B 65-2/-2H/-2R/-3R



5.4 Nozzle assembly regulation – fixed brake plate

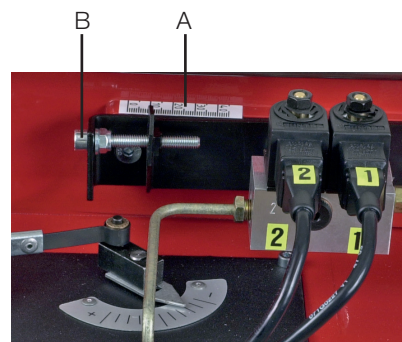
Nozzle assembly regulation is used to achieve the most favourable pressure drop possible across the brake plate.

Nozzle assembly regulation should be adjusted for Stage 2 output

Adjustment

Adjust to the desired position on the scale (A) using the set screw (B) (turning anti-clockwise reduces the pressure drop and moves the brake plate outwards).

If pulsation occurs, the pressure drop across the brake plate can be altered until pulsation stops.



5.5 Nozzle assembly regulation – adjustable brake plate

Nozzle assembly regulation is used to achieve the most favourable pressure drop possible across the brake plate for each output stage.

2 nozzles

Nozzle assembly regulation adjusts the position of the brake plate between Stage 1 and Stage 2 by means of a hydraulic piston.

3 nozzles

Nozzle assembly regulation adjusts the position of the brake plate between Stage 2 and Stage 3 by means of a hydraulic piston.

Low load

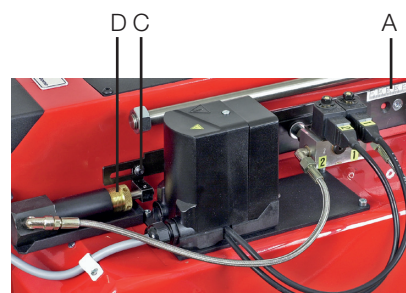
The low load adjustment takes place by changing the guide rail's mounting to the hydraulic piston.

This takes place using a locking screw located through an oval hole. In the default setting, the value that is read in the table (3.4 & 3.5) is used for the setting values for the chosen power for step 2. During operation, the insert is adjusted in order to achieve the best function.

Undo the locking screw (C).

Set the desired position on the scale (A) by pushing the disc in the desired position.

Tighten the screw (C).



High load

Adjust to the desired position on the scale (A) using the set screw (D) (turning anti-clockwise reduces the pressure drop and moves the brake plate outwards). If pulsation occurs, the pressure drop across the brake plate can be altered until pulsation stops.

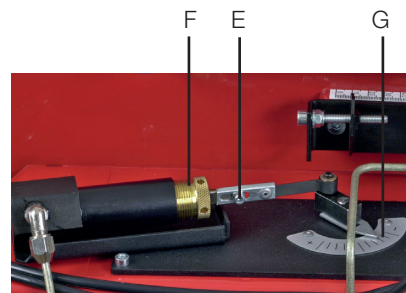
5.6 Hydraulic air adjustment

Stage 1

Set the control switch (S2) to low load (I). Undo the screw (E), turn the damper to the desired position and retighten the screw (E).

Stage 2

Set the control switch (S2) to high load (I). Use the adjuster pin to screw the sleeve (F) in (to reduce) or out (to increase). The position of the damper can be read from the damper scale (G). Carry out flue gas analysis to check the air settings



5.7 Air setting

When the burner's power stage has been selected, check the setting values for air dampers in table (3.6, 3.7). Read the damper angle for each of the power stages. This must then be used when the settings are made in the burner's control system (see punkt 3.3)

Check the air settings by conducting a flue gas analysis.

6. Maintenance

6.1 Servicing the burner device

Removal and fitting

1. Switch off the mains power.

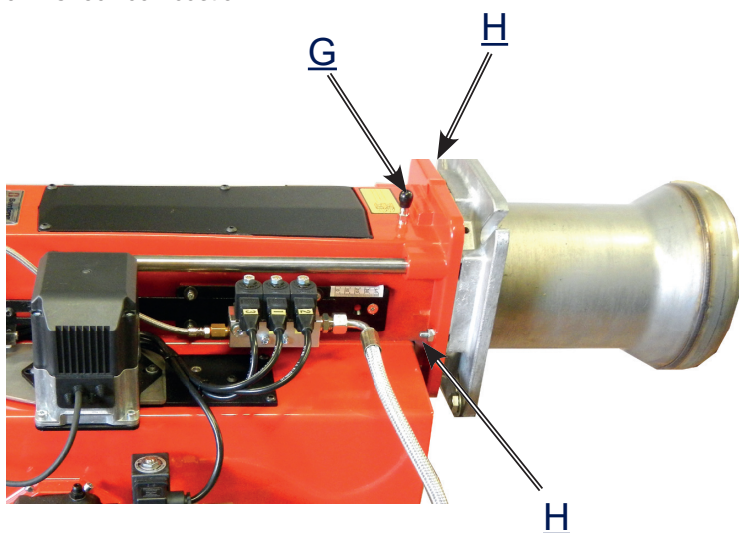


If the burner is directly connected, ensure that all components on the burner are without power.

2. Remove the nuts (H) and pull the burner body out of the guides from the burner flange.
3. Remove the brake plate from the oil pipe and clean the brake plate.
4. Unscrew the nozzle.
5. Fit the nozzle.
6. Install the brake plate. (refer to Technical data)
7. Check the ignition electrodes. (refer to Technical data)
8. If necessary, replace the ignition electrodes.
9. Fit the burner body and the burner flange together and secure with the nuts (H).
10. Open the boiler/spectacle flange to access the burner pipe.
11. Remove and clean the burner pipe.
12. Install the burner pipe, make sure you install the drainage hole (not on all burner pipes) facing downwards so that any spilled oil can drain out.
13. Close the boiler / spectacle flange.
14. Turn on the mains power.
15. Check combustion.



Use caution when operating the burner, surfaces may be hot.



When soiled, always replace nozzles with new nozzles.



When servicing/replacing components that affect combustion, an analysis and soot test must be carried out on the installation.

6.2 Servicing air dampers

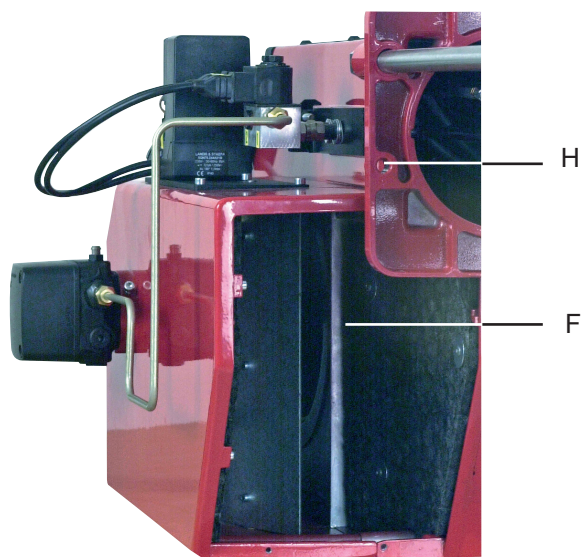
Removal and installation

1. Break the main current and disconnect the Euro plugs from the burner.



If the burner is directly connected, ensure that all components on the burner are without power.

2. Undo the nuts (H) and pull out the burner body on its guides.
3. Remove the intake grille from the air intake.
4. Release the damper motor.
5. Clean the air damper (F) and the intake. Lubricate the damper shaft if applicable.
6. Re-engage the damper motor.
7. Fit the intake grille over the air intake.
8. Slide the burner together and secure it with the nuts (H).
9. Connect the Eurostecker connectors and turn on the main power switch.
10. Check combustion.



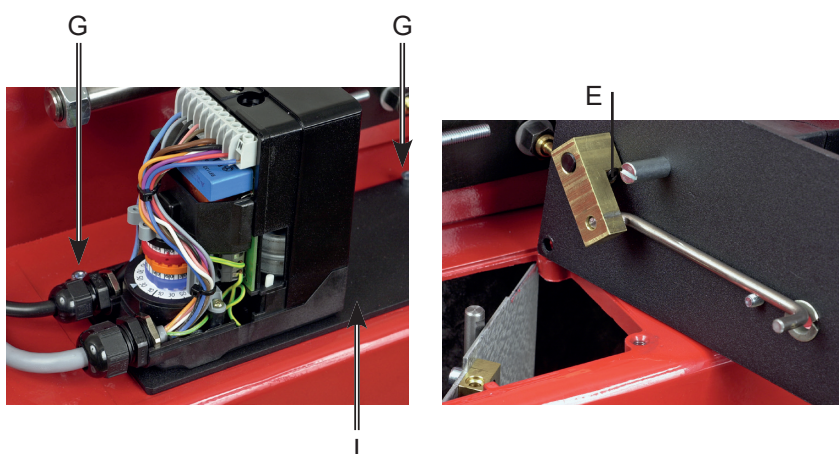
When servicing/replacing components that affect combustion, an analysis and soot test must be carried out on the installation.

6.3 Replacing the damper motor

Removal and fitting

1. Turn off the main power switch and disconnect the Eurostecker connectors from the burner.
2. Note the positions of the cables and then disconnect the cables from the damper motor.
3. Release the damper motor and lock it at 30°.
4. Undo the screws (G) that secure the mounting plate for the damper motor.
5. Raise it carefully so that the air damper stays in the air intake.
6. Disconnect the (E) link arm from the motor shaft.
7. Separate the damper motor from the mounting plate (I).
8. Refit the damper motor on the mounting plate.
9. Connect the link arm to the damper motor shaft. It is important that the screw is at right angles to the plane of the shaft.
10. Release the damper motor and lock it at 30°.
11. Fit the mounting plate by guiding the link arm into the attachment point on the air damper and the air damper shaft into the mounting plate (make sure that the bushings are fitted between the mounting plate and damper shaft).
12. Release the damper motor and check that the damper moves freely. Close the damper and zero the graduated scale on the damper motor.
13. Make the electrical connections to the damper motor.
14. Reset the damper motor cams.
15. Connect the Eurostecker connectors and turn on the main power switch.
16. Check combustion.

! When resetting dampers, ensure that they do not engage in the close damper position. If dampers do engage, the automatic control unit will report an error message.



When servicing/replacing components that affect combustion, an analysis and soot test must be carried out on the installation.

6.4 Replacement of oil pump

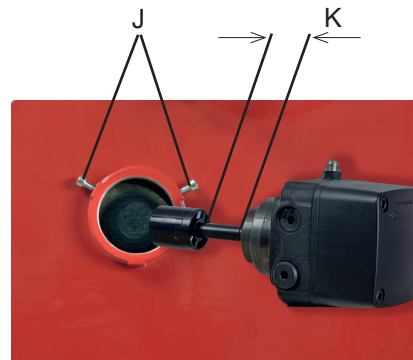
Removal and installation

1. Turn off the main power switch and disconnect the Eurostecker connectors from the burner.



If the burner is directly connected, ensure that all components on the burner are without power.

2. Disconnect the oil hoses from the pump.
3. Undo the screws (J) and pull out the oil pump.
4. Measure the distance between the pump mounting and the pump coupling (K).
5. Transfer the pump coupling to the new pump and adjust to give the same spacing between the pump and pump coupling as before (K).
6. Fit the oil pump on the burner and tighten the screws (J). (It is important that splines on the pump shaft align correctly with the pump coupling.)
7. Fit the oil hoses.
8. Connect the Eurostecker connectors and turn on the main power switch.
9. Bleed the pump, start the burner and adjust to the correct oil pressure.
10. Check combustion.



Use caution when operating the burner, surfaces may be hot.



When servicing oil bearing components, check the oil density when the burner is commissioned after servicing.



When servicing/replacing components that affect combustion, an analysis and soot test must be carried out on the installation.

6.5 Check oil line seals

Once the burner has been installed and commissioned, the seals of the various coupling elements should be checked.

When a leak is detected, it is usually sufficient to tighten the coupling element that is leaking.



Use Loctite 5188 on threaded oil lines.

6.6 Replacement of electrical components

1. Switch off the mains power.



If the burner is directly connected, ensure that all components on the burner are without power.

2. Note the connection of the existing component.
3. Remove the existing component.
4. Install the new component using the same wiring as the existing component or the specified alternative arrangement.
5. Turn on the mains power.
6. Check the function of the new component.
7. Start the burner and check the combustion.



Use caution when operating the burner, surfaces may be hot.



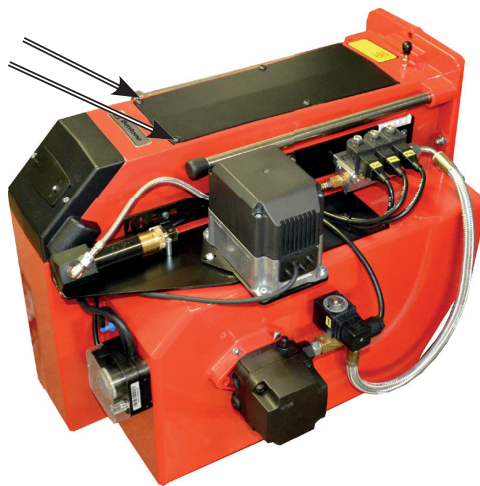
When servicing/replacing components that affect combustion, an analysis and soot test must be carried out on the installation.

6.7 Vibration

Maximum vibration level are 5,0 mm/s.

- Check all bolts and nuts for correct torque.
- Check fan wheel for damage and contamination. Change when dirty/unbalanced.
- Check motor bearings. If worn change motor/bearings.

Use lid screw
hole for sensor
mounting



6.11 Setting Damper motor 3-stage

Air adjustment

The damper motor rotates the air damper between three preset positions: low load, medium load and high load. These positions are controlled in the motor by colored cam discs, the black and green cam discs control the switching on/off of the solenoid valves. Adjust the amount of air by changing the position of the cam discs.

Low load

- Set control switch for load position to position II (high load).
- Turn blue cam disc to 0° to reduce airflow and to 90° to increase airflow.
- Return the control switch to position I (low load) and check the combustion values.

Medium load

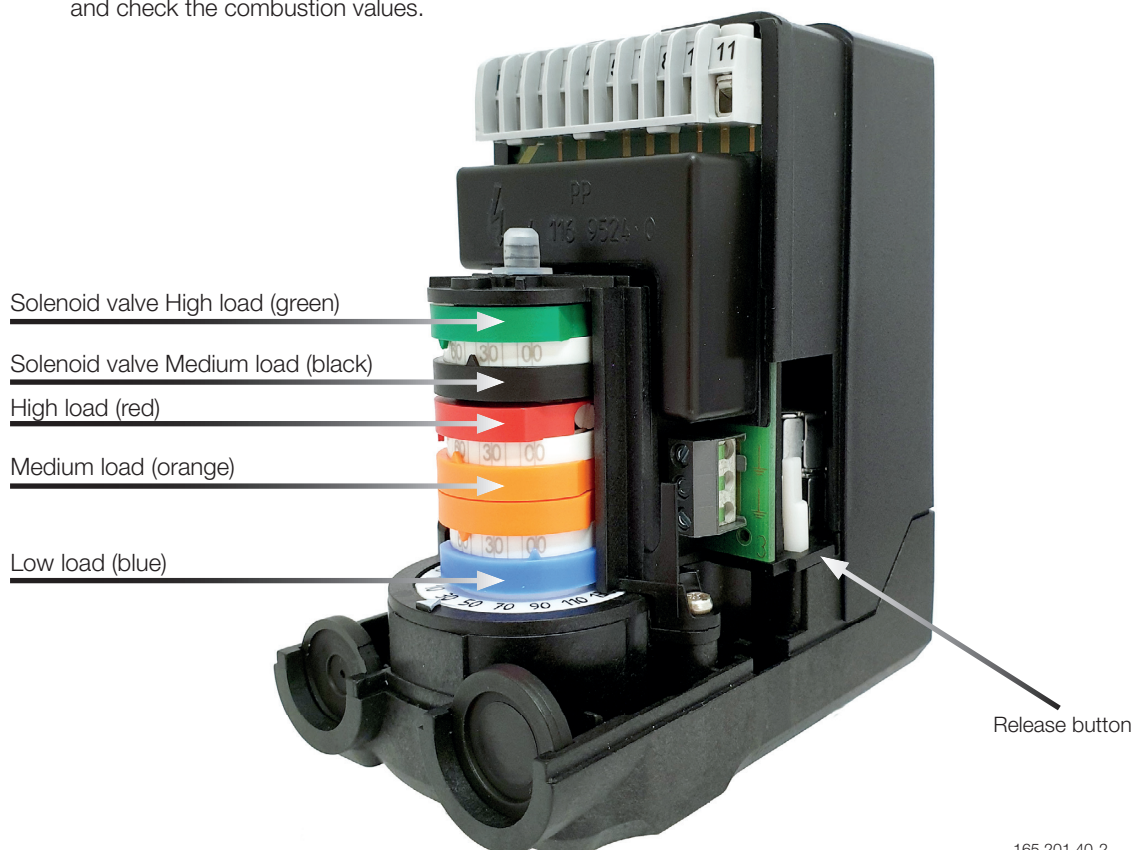
- Set control switch for load position to position I (low load).
- Turn orange cam disc to 0° to reduce airflow and to 90° to increase airflow.
- Place black cam disc in a position between blue and orange cam discs and adjust to obtain a good load change.
- Return the control switch to position II (high load) and check the combustion values.

High load

- Set control switch for load position to position II (high load).
- Turn red cam disc to 0° to reduce airflow and to 90° to increase airflow.
- Place green cam disc in a position between red and orange cam discs and adjust to obtain a good load change.
- Return the control switch to position I (low load) and check the combustion values.

Release

By pressing the button, the motor is disengaged and the air damper can be turned. The function is used when servicing air dampers.



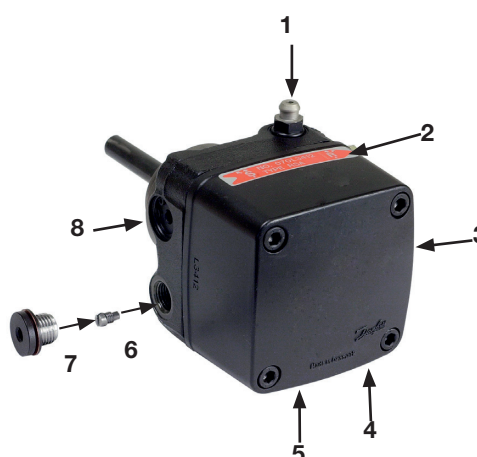
7. Instructions Pump RSA 95/125

7.1 Technical data

	RSA 95	RSA 125
Viscosity range::	1,3-18,0 mm ² /s	1,3-18,0 mm ² /s
Pressure range at viscosity 1,3-1,8:	5,5-12,0 bar	5,5-12,0 bar
Pressure range at viscosity 1,8-18,0:	2,5-21,0 bar	2,5-21,0 bar
Oil temperature:	-10 till +70°C	-10 till +70°C
Nozzle capacity at viscosity 4,3:	150-190 l/h	215-260 l/h
Gear capacity:	225 l/h	294 l/h
Max pressure on the suction and return side:	4 bar	4 bar

7.2 Components

1. Pressure gauge port G 1/8"
2. Nozzle outlet G 1/4"
3. Suction line G 1/4"
4. Suction line G 1/4"
5. Return line G 1/4"
6. Return line G 1/4"
7. Return plug
8. Pressure regulation 4 mm Allen key



7.3 Mounting/dismounting by-pass plug

In a 2-pipe-system excess oil is led back direct to the oil tank. In a 1-pipe-system the by-pass plug must be removed so that there is a free passage back to the suction side through the return line with the return port closed. (Pos.7).

7.4 Purging

On 1-pipe systems it is necessary to purge the pump. On 2-pipe systems purging is automatic through the return line.

7.5 Replacing the filter

Replace the oil filter on the oil pump as follows..

- Close the oil valves.
- Unscrew the cover (4 x 5 mm Allen screws).
- Replace the oil filter.
- Replace the cover gasket.
- Refit the cover.
- Open the oil valves.



165 105 54

7.6 Function Danfoss RSA 95/125

When the pump is started oil is drawn through the suction port "S" via filter "H" to the suction side of the gearwheel set "C". From here the gearwheel set pumps the oil to the pressure side and at the same time the oil becomes pressurized. The oil is led to cut-off and regulating valve "V" which opens when the set pressure is reached.

The pressure is controlled and kept constant by regulating valve "V". At the same time the gearwheel set "C" distributes the oil through nozzle port "P" and pump return side "R" via the shaft seal "F".

The quantity of oil supplied to nozzle port "P" is determined by the pressure set on regulating valve "V" and the nozzle/resistance in the nozzle line.

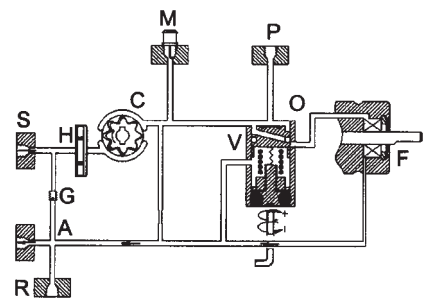
In 2-pipe-systems excess oil is led back to the oil tank. In 1-pipe-systems the by-pass plug "A" must be removed to give free flow back to the suction side via return line "G" with return port "R" closed.

When the pump is stopped, the pump output drops and produces a drop in the oil pressure. The spring in the regulating valve presses the regulating piston forward until it seals in port "P". This cuts off the oil flow to the nozzle and ensures that the nozzle line is effectively shut off.

If the pump is overloaded, i.e. more oil is demanded than the gearwheel is able to pump under the given conditions, the oil pressure falls below the set value because the piston of the regulating valve moves towards its closed position and partially or wholly cuts off the return oil via port "O".

This can be remedied by

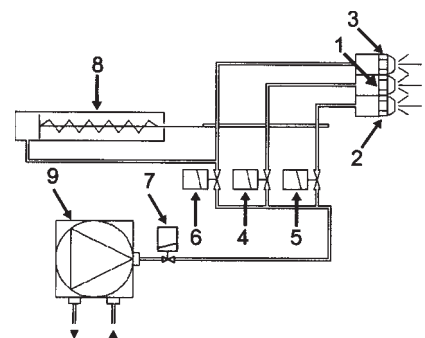
- reducing the pump pressure
- reducing the capacity, i.e. smaller nozzle or greater resistance
- changing to a pump with higher capacity



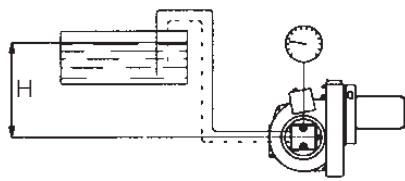
Schematic diagram

1. Nozzle Stage 1
2. Nozzle Stage 2
3. Nozzle Stage 3
4. Solenoid valve Stage 1 (Y1)
5. Solenoid valve Stage 2 (Y2)
6. Solenoid valve Stage 3 (Y3)
7. Safety valve for nozzle (Y1S)
Only for capacities over 100 kg/h or on special request by customer
8. Hydraulic control device
Only on burners with hydraulic air control or nozzle assembly optimisation.
9. Oil pump

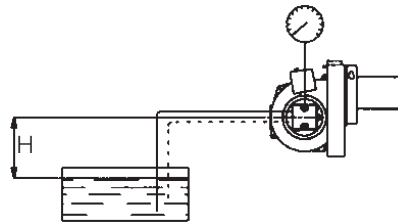
Items 3 and 6 are not fitted to two-stage burners. Item 8 is connected after solenoid valve nozzle 2 (Y2).



7.7 Suction line tables



1-pipe system		Pipe diameter		
Höjd				
H	ø12mm	ø15mm	ø20mm	
m	m	m	m	



1-pipe system		Pipe diameter		
Height				
H	ø12mm	ø15mm	ø20mm	
m	m	m	m	

Two-pipe system

Height	Pipe diameter		
H	ø12mm	ø15mm	ø20mm
m	m	m	m
4,0	81	100	100
3,5	76	100	100
3,0	71	100	100
2,5	66	100	100
2,0	61	100	100
1,5	56	100	100
1,0	51	100	100
0,5	46	100	100

With an underlying tank a 1-pipe-system is not recommended.

Two-pipe system

Height	Pipe diameter		
H	ø12mm	ø15mm	ø20mm
m	m	m	m
0,0	41	100	100
-0,5	36	89	100
-1,0	31	77	100
-1,5	26	65	100
-2,0	22	53	100
-2,5	17	41	100
-3,0	12	29	91
-3,5	7	17	53
-4,0	2	5	15

The suction line tables consist of theoretically calculated values where the pipe dimensions and oil velocity have been matched so that turbulences will not occur. Such turbulences will result in increased pressure losses and in acoustic noise in the pipe system.

In addition to drawn copper piping a pipe system usually comprises 4 elbows, a non-return valve, a cut-off valve and an external oil filter.

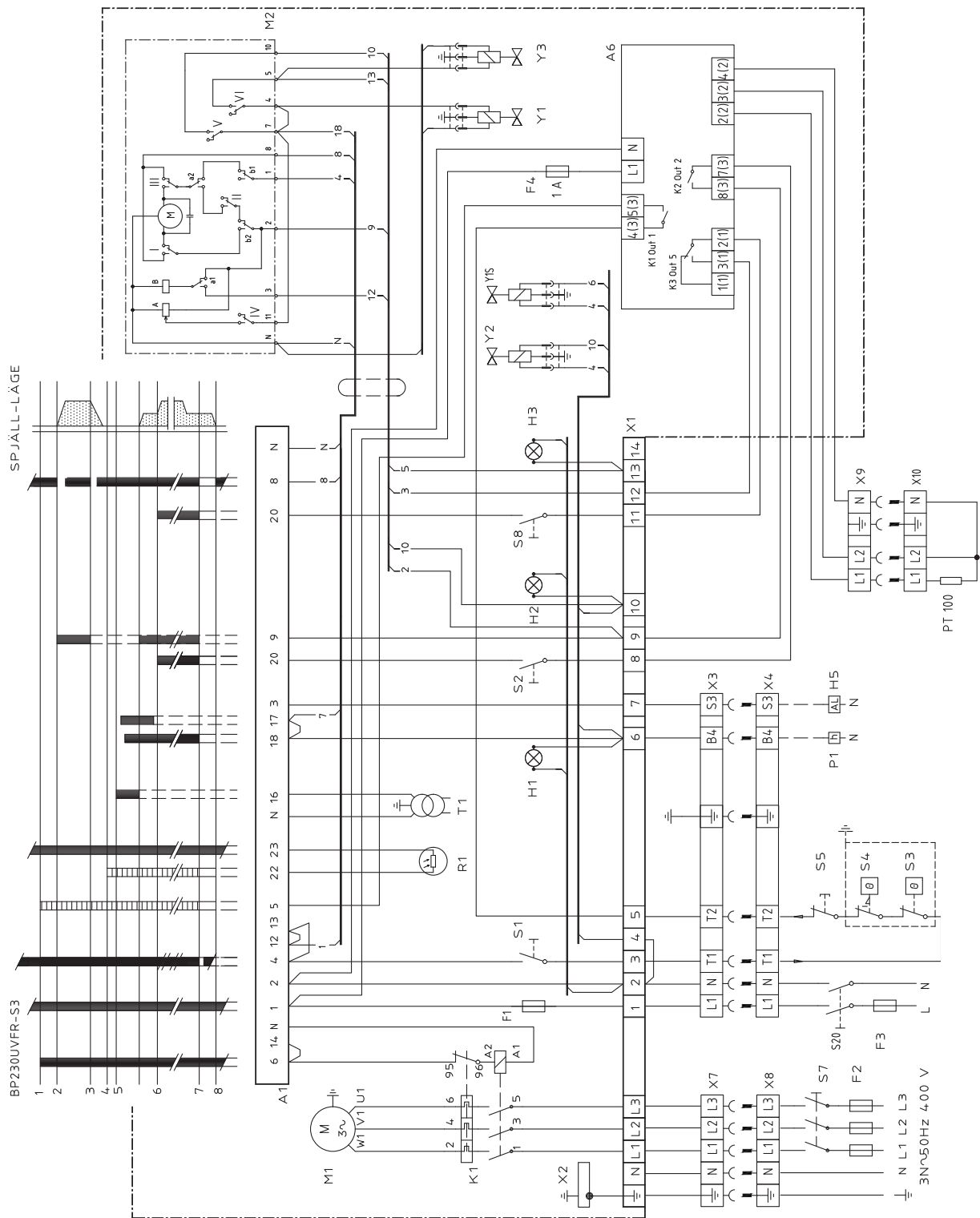
The sum of these individual resistances is so insignificant that they can be disregarded.

The tables do not include any lengths exceeding 100 m as experience shows that longer lengths are not needed. The tables apply to a standard fuel oil of normal commercial quality according to current standards. On commissioning with an empty tube system the oil pump should not be run without oil for more than 5 min. (a condition is that the pump is being lubricated during operation).

The tables state the total suction line length in metres at a viscosity of 6,0 mm²/s.

8. Electric equipment

8.1 Safety system



165 305 04

8.2 List of components

A1	Burner control	S5	Safety switch
A6	Power control	S7	Main switch
R1	UV-detector	S8	Air pressure switch
F1	Fuse	S20	Main switch operating power
F2	Fuse	T1	Ignition transformer
F3	Fuse	X1	Connection block
F4	Fuse	X2	Earth terminal
H1	Indicator lamp, 1-way /Operating lamp	X3	Plug-in contact, burner
H2	Indicator lamp, 2-way	X4	Plug-in contact, boiler
H3	Alarm signal 230 V	X7	Plug-in contact, 3 phase, burner
H5	Alarm signal 230 V	X8	Plug-in contact, 3 phase, boiler
K1	Contactor + motor protection	X9	Plug-in contact, power controller R316, burner
M1	Burner motor	X10	Plug-in contact, power controller R316
M2	Damper motor, air	Y1	Solenoid valve 1
P1	Time counter /Operation	Y2	Solenoid valve 2
S1	Operating switch	Y3	Solenoid valve 3
S3	Rules/Operating thermostat	Y1S	Safety solenoid valve
S4	Temperature/pressure limiter		

9. Control

9.1 Technical data

	BP230UVFR-S2	BP230UVFR-S3
Pre-purge time (t1)	30.7 s	37.2 s
Pre-ignition time (t3)	6 s	2.5 s
Safety time (TSA)	3 s	5 s
Post-purge time (t6)	16.8 s	14.9 s
Reaction time for low interrupt	1 s	1 s
Ambient temperature BP	-40 to +60 °C	-40 to +60 °C
Ambient temperature UV5	-20 to +60 °C	-20 to +60 °C
Max. current, terminals 6-7	2 A	2 A
Max. current, other terminals	1 A	1 A
Ionisation current	3-10 µA	–

9.2 LED indicator lamps

BurnerPRO's burner control has seven LEDs which indicate the operating status of the control unit and the cause of the lockouts.

Each LED has an icon describing its function.

	FAN	Lights up when voltage is supplied to the fan motor (terminal 6)
	OPEN DAMPER 6	Flashes when the damper motor runs to maximum position. When the switch for the maximum damper motor position closes, this LED will light continuously.
	CLOSE DAMPER 5	Flashes when the damper motor runs to minimum position. When the switch for the minimum damper motor position closes, this LED will light continuously.
	AUTO 4	Lights up when the Burner control is in normal operating mode.
	IGNITION 3	Indicates ignition
	FLAME 2	Lights up when a flame is detected by the flame detector.
	ALARM/STATUS	In lockout mode, the Alarm lamp lights up and the other LEDs light up to indicate lockout. Refer to "Fault codes".

The LEDs can show the flame strength in Control mode by pressing the reset button for 3 seconds when the Flame LED flashes during start-up. In Control mode, the Status LED shines yellow, the Fan LED flashes, and LEDs 2-6 show the flame signal strength. Each LED corresponds to 20% of the total flame signal. 5 lit LEDs correspond to 100% and 2 LEDs correspond to 40%.

9.3 Explanation of the different sequence modes

1. **Operation**
This is the control unit voltage supply.
2. **System test**
In this status mode, the control unit undergoes an internal test to verify correct functionality of the hardware and software.
3. **Preconditions for burner start-up**
The control unit verifies that the air pressure switch is in the depressurised position and a test of the fuel cut-off valve is carried out.
4. **Heating requirement**
The operating thermostat closes and voltage is supplied to connection 5 so that the control unit can start the burner.
5. **Pre-purge begins**
The control unit starts the fan. Connections 6 and 7.
6. **Damper motor opens**
Control unit connection 9 sends a command to the damper motor to run at Max. mode. The control unit detects that the damper motor's end position switch indicates successful transition to the Max. load mode by supplying voltage to the connection 8 input. The control unit also performs a test to ensure that the air sensor detects airflow by monitoring connection 14.
7. **Pre-purge**
The combustion chamber is ventilated.
8. **Damper motor closes**
Following pre-purge, the control unit closes connection 10. The control unit detects that the damper motor is in the Low Load mode by supplying voltage to connection 8 on the control unit.
9. **Ignition on**
The control unit supplies voltage to the ignition transformer by activating connection 16.
10. **Fuel on** The control unit activates the fuel valve by supplying voltage to connections 17 and 18 as well as to direct ignition systems.
11. **Flame indication**
Ignition transformer turns off. The flame signal is tested during this stage. If no flame is detected, the burner enters Lockout mode.
12. **Operating mode**
Once a flame is stable, the control unit transitions to Operating mode. There must be a flame signal. Voltage is supplied to connection 20.
13. **Shutdown**
Shutdown occurs when the heating requirement is met and power is cut off to the operating thermostat connection 5 . The control unit closes the fuel valves by cutting off power to outputs 18 and 20. The fan post-purges the combustion chamber.
14. **Lockout**
The control unit enters lockout mode when an internal or external fault is detected. The reset button and the remote-reset connection can be used to disable Lock mode. However, the control unit will revert to lockout mode if the fault is not rectified.

BURNER LOCKOUT

When lockout occurs, the LEDs indicate the cause. The control unit status is saved in the memory, even in the event of a power outage. By pressing the manual reset button on the control unit or remote reset.

9.4 BurnerPro LED fault/lock code table

NO.	FAULT	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7	POSSIBLE SOLUTION
	OPERATION LED ● = ON	Fan	Open damper	Closed damper	Auto	Ignition	Flame	Status	
	ICON								
1	DIAGNOSTIC ERROR, MAIN MCU INLET	●						RED	Initial diagnostic error. Ensure correct status of inputs and outputs when the unit is turned on.
2	LOCAL RESET		●					RED	User-initiated manual reset/lockout or defective reset switch.
3	AIR SENSOR	●	●					RED	Air sensor signal [connection 14] could not be detected by the end of the safety time, or loss of the air sensor signal during burner operation
4	DIAGNOSTIC ERROR			●				RED	"The system detected voltage at terminal 16, 17, 18, or 19 at the incorrect time, or no voltage detected when necessary. Check cabling and makes sure the system is running on a single line phase (50/60Hz)"
5	IONISATION FLAME LOSS	●		●				RED	Flame loss. Inspect the system, check the gas pressure, flame detector, cabling, etc.
6	IONISATION CIRCUIT FAULT		●	●				RED	Replace the control unit. Contact reseller/distributor.
7	INTERNAL COMMUNICATION ERROR	●	●	●				RED	Reset the system to continue normal operation. Contact reseller/distributor if the fault persists.
8	REMOTE RESET				●			RED	The user has pressed Remote Reset or the remote controller has short-circuited.
9	IONISATION FAULT	●			●			RED	Replace the control unit. Contact reseller/distributor.
10	MAIN PROGRAM SEQUENCE ERROR		●		●			RED	Replace the control unit. Contact reseller/distributor.
11	RAM TEST	●	●		●			RED	Replace the control unit. Contact reseller/distributor.
12	PROGRAM SEQUENCE ERROR			●	●			RED	Replace the control unit. Contact reseller/distributor.
13	READING ERROR INPUT	●		●	●			RED	Check cabling and makes sure the system is running on a single phase (50/60Hz)
14	TIMER2 ERROR		●	●	●			RED	Replace the control unit. Contact reseller/distributor.
15	CPU TEST FAILED	●	●	●	●			RED	Replace the control unit. Contact reseller/distributor.
16	FLAME LOSS	●				●		RED	Visually inspect the flame detector and confirm that the pilot light was lit during start-up. Check the fuel supply system.

NO.	FAULT	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7	POSSIBLE SOLUTION
17	CABLE FAULT		●			●		RED	The system detected voltage at terminal 16, 17, 18, or 19 at the incorrect time, or no voltage detected when necessary. Check cabling and makes sure the system is running on a single phase (50/60Hz)
18	SAFETY RELAY FAULT	●	●					RED	Replace the control unit. Contact reseller/distributor
19	FUEL VALVE OPEN			●		●		RED	Check fuel valve cabling. The valves may not be fully closed.
20	FLAME LOSS	●		●		●		RED	Visually inspect the flame detector and confirm that the main flame was lit during start-up. Check the fuel supply system.
21	WELDED SAFETY RELAY		●	●		●		RED	Replace the control unit. Contact reseller/distributor.
22	SELF TEST	●	●	●				RED	Replace the control unit. Contact reseller/distributor.
23	ROM ERROR				●	●		RED	Replace the control unit. Contact reseller/distributor.
24	FLAME LOSS DURING OPERATION	●			●	●		RED	Check the cabling. Check the flame detector. Check the fuel supply system.
25	RAM ERROR		●		●	●		RED	Replace the control unit. Contact reseller/distributor.
26	INTERNAL FAULT	●	●		●	●		RED	Replace the control unit. Contact reseller/distributor.
27	NOT USED								
28	NOT USED								
29	AMBIENT TEMPERATURE		●	●	●	●		RED	Ambient temperature below -40 °C or above 70 °C
30	ROM ERROR	●	●	●	●	●		RED	Replace the control unit. Contact reseller/distributor.
31	IONISATION SHORT-CIRCUIT						●	RED	Possible external short-circuit between terminals 23 and 24. Contact reseller/distributor if the fault persists.
32	TIME LIMIT EXCEEDED FOR CONTROL MODE	●					●	RED	30-minute activation time passed.
33	STANDBY FALSE FLAME		●					RED	False flame detected in Standby mode.
34	NOT USED							RED	
35	INTERNAL RESET			●			●	RED	Internal software reset of control unit. Contact reseller/distributor if the fault persists.
36	SOFTWARE RESET	●		●			●	RED	Internal software reset of control unit. Contact reseller/distributor if the fault persists.
37	WAITING TIME INPUTS		●	●			●	RED	The system was unable to perform airflow sensor test and/or valve closure test. Check the cabling. Check the air sensor and/or fuel valve switch.
38	INTERNAL RESET	●	●	●			●	RED	Internal software reset of control unit. Contact reseller/distributor if the fault persists.

NO.	FAULT	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7	POSSIBLE SOLUTION
39	SOFTWARE RESET				●		●	RED	Internal software reset of control unit. Contact reseller/distributor if the fault persists.
40	HARDWARE RESET	●			●		●	RED	Replace the control unit. Contact reseller/distributor if the fault persists.
41	HARDWARE RESET		●		●		●	RED	Replace the control unit. Contact reseller/distributor if the fault persists.
42	CONTROL PROGRAM FROZEN	●	●		●		●	RED	Replace the control unit. Contact the distributor/factory.
43	CONTROL PROGRAM FROZEN			●	●		●	RED	Replace the control unit. Contact reseller/distributor.
44	TIMER2 ERROR	●		●	●		●	RED	Replace the control unit. Contact reseller/distributor.
45	LOW VOLTAGE ERROR		●	●	●		●	RED	Check mains power. Contact reseller/distributor if the fault persists.
46	LOW VOLTAGE ERROR	●	●	●	●		●	RED	Check mains power. Contact reseller/distributor if the fault persists.
47	UV DETECTION FAULTY					●	●	RED	Replace the control unit. Contact reseller/distributor.
48	INTERNAL FAULT	●				●	●	RED	Replace the control unit. Contact reseller/distributor.
49	INTERNAL FAULT		●			●	●	RED	Replace the control unit. Contact reseller/distributor.
50	IGNITION FEEDBACK	●	●			●	●	RED	The system detected voltage at terminal 16 at the incorrect time, or no voltage. Check cabling and ensure sufficient earthing.
51	PILOT FEEDBACK			●		●	●	RED	The system detected voltage at terminal 17 at the incorrect time, or no voltage. Check cabling and ensure sufficient earthing.
52	MAINP FEEDBACK	●		●		●	●	RED	The system detected voltage at terminal 19 at the incorrect time, or no voltage. Check cabling and ensure sufficient earthing.
53	WAITING TIME FEEDBACK LIMIT EXCEEDED		●	●		●	●	RED	Loss of feedback from the damper motor for more than 10 minutes. Check the cabling. Check the damper motor.
54	MAIND FEEDBACK	●	●	●		●	●	RED	The system detected voltage at terminal 18 at the incorrect time, or no voltage. Check cabling and ensure sufficient earthing.
55	DIAGNOSTICS INTERRUPTED				●	●	●	RED	Replace the control unit. Contact reseller/distributor.
56	UV FALSE FLAME			●	●	●	●	RED	False flame detected prior to ignition. Check the cabling. Check the flame detector. Ensure sufficient earthing.
57	IONISATION FALSE FLAME			●	●	●	●	RED	False flame detected prior to ignition. Check the cabling. Check the flame detector. Ensure sufficient earthing.
58	OPEN FEEDBACK READING		●	●	●	●	●	RED	The system detected voltage at terminal 8 at the incorrect time, or no voltage. Check cabling and ensure sufficient earthing.

NO.	FAULT	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7	POSSIBLE SOLUTION
59	ADJACENT POLE SHORT-CIRCUIT	●			●	●	●	RED	Replace the control unit. Contact reseller/distributor.
60	LOCAL RESET	●	●	●	●	●	●	RED	The local reset button has been pressed in for more than 10 seconds, or the reset button is stuck.
61	FUEL VALVE OPEN		●		●	●	●	RED	Fuel valve open at incorrect time.
62	STRONG UV FLAME	●	●		●	●	●	RED	Flame detector too close to the flame. Increase the distance between the flame detector and the flame.
63	INTERNAL FAULT					●		RED	Replace the control unit. Contact reseller/distributor.

10. JUMO dTRON 316



JUMO dTRON 316



JUMO dTRON 308



JUMO dTRON 308



JUMO dTRON 304

JUMO dTRON 304

JUMO dTRON 308

JUMO dTRON 316

Compact Controller
with program function

11. Preface

These brief operating instructions only cover those actions that are essential for starting up the controller.



The factory settings for the instrument as delivered are shown on a gray background.

The complete configuration options can be found in the comprehensive Operating Manual B 70.3041.0 on the CD, or can be downloaded from

<http://www.jumo.se>

Scope of delivery

- Controller
- Seal
- Mounting brackets
- Brief operating instructions
- CD with comprehensive operating instructions and setup program as a demo version

12. Identifying the instrument version

Meaning of the number code on the nameplate:

Basic type	
703041	JUMO dTRON 316, 48mm x 48mm format incl. 1 analog input, 2 relay outputs and 2 binary inputs or 2 logic outputs
703042	JUMO dTRON 308, 48mm x 96mm format (portrait format) incl. 1 analog and 2 binary inputs, 2 relays and 2 logic outputs
703043	JUMO dTRON 308, 96mm x 48mm format (landscape format) incl. 1 analog and 2 binary inputs, 2 relays and 2 logic outputs
703044	JUMO dTRON 304, 96mm x 96mm format incl. 1 analog and 2 binary inputs, 2 relays and 2 logic outputs

Basic type extensions			
1			Basic type 1
	8		Standard, with factory settings
	9		Programming to customer specification
			Logic outputs (2 are available as standard)
		1	0 / 12V
		2	0 / 18V

Type of option slots	
0	not used
1	Analog input 2 (universal)
2	Relay (changeover)
3	2 relays (n.o. make contacts)
4	Analog output
5	2 binary inputs
6	Solid-state relay 1 A
7	RS422/485 interface
8	Profibus-DP interface

Supply		
2	3	110 – 240V AC -15/+10%, 48 – 63Hz
2	5	20 – 53V AC/DC, 48 – 63Hz

Extra codes			
0	0	0	none
2	1	4	Math and logic module
2	1	7	Ratio controller
2	1	8	Difference controller
2	1	9	Humidity controller

703041 / 1 8 1 - 0 0 0 - 2 3 / 0 0 0 , 0 0 0

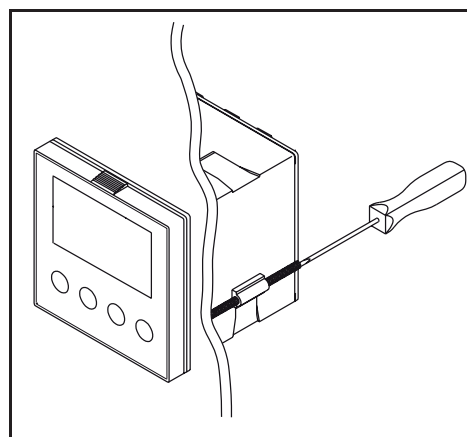
13. Mounting

13.1 Preparation

Type	dTRON	Panel cut-out
703041	316, in 48 mm x 48 mm format	45 +0,6 x 45 +0,6mm
703042/43	308, in 48 mm x 96 mm format (portrait)/ (landscape)	45 +0,8 x 92 +0,8 mm
703044	304, in 96 mm x 96 mm format	92+0,8 x 92+0,8 mm

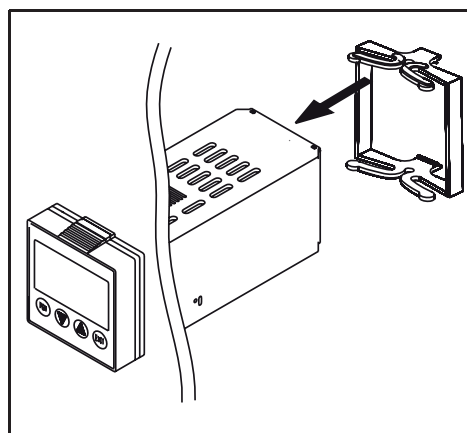
13.2 Fitting in position, Type 703042/43/44

- Fit the seal that is supplied onto the instrument body.
- Insert the controller from the front into the panel cut-out.
- From behind the panel, slide the mounting brackets into the guides on the sides of the housing. The flat faces of the mounting brackets must lie against the housing.
- Push the mounting brackets up to the back of the panel, and tighten them evenly with a screwdriver.



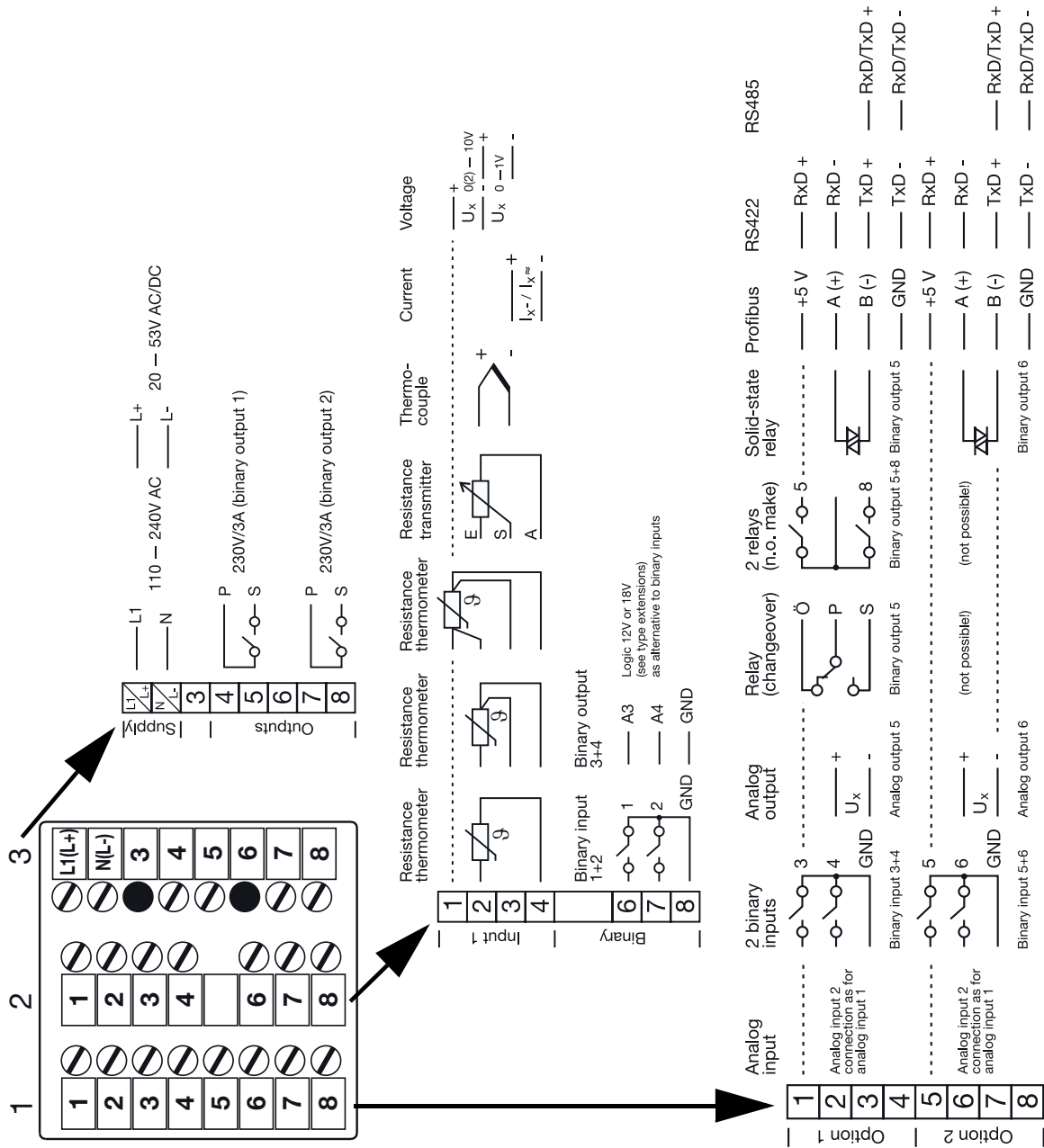
13.3 Fitting in position, Type 703041

- Fit the seal that is supplied onto the instrument body.
- Insert the controller from the front into the panel cut-out.
- From the back of the panel, push the mounting frame onto the instrument body and press it against the back of the panel, compressing the springs, until the latches snap into the notches provided and it is firmly fixed in position.

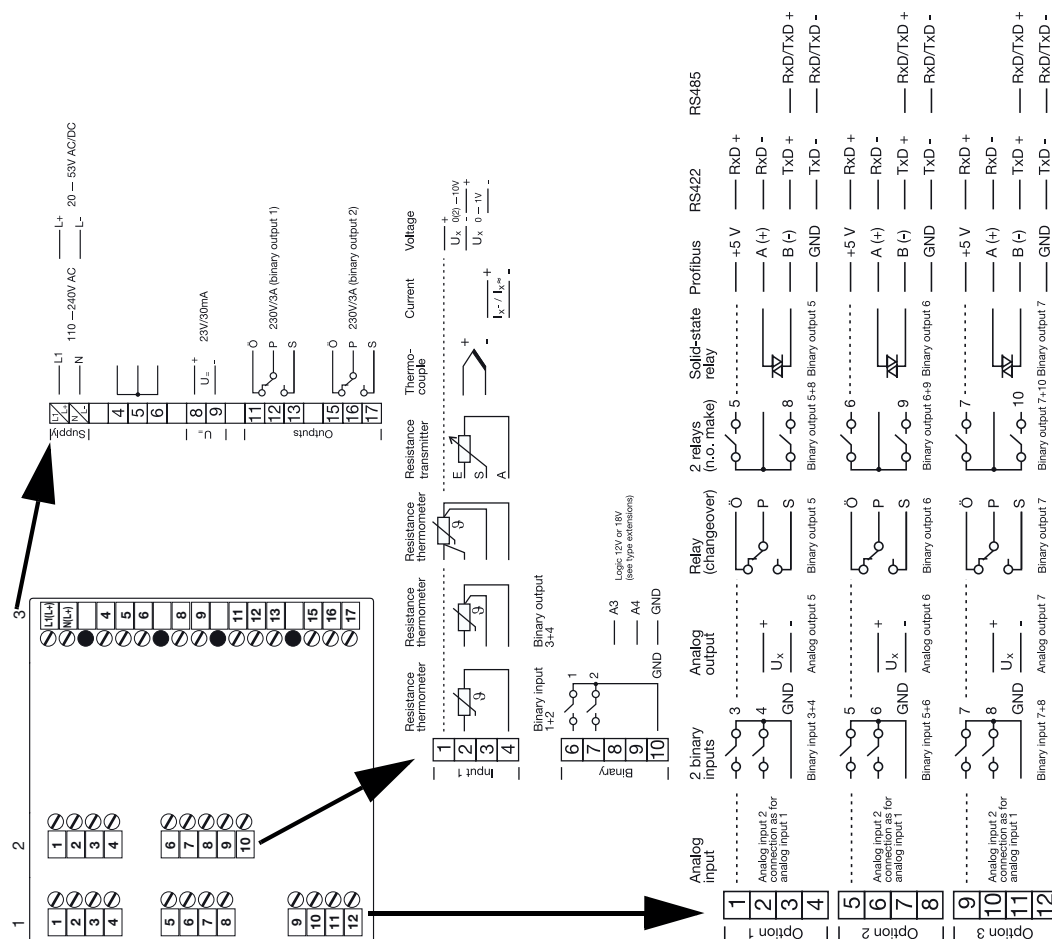


14. Electrical connection

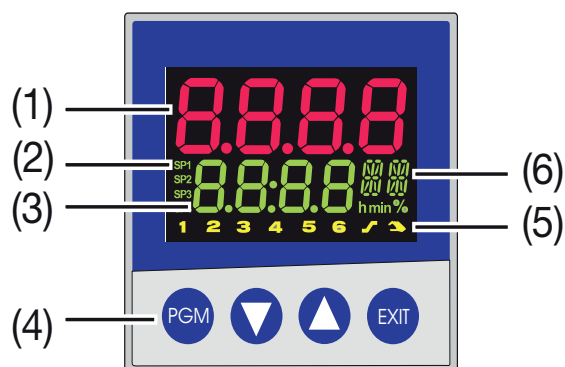
14.1 Connection diagram for Type 703041



14.2 Connection diagram for Type 703042/43/44



15. Displays and keys



(1)	7-segment display (factory setting: process value) four-digit, red, decimal place is configurable (automatic adjustment on display overflow)
(2)	Active setpoint (factory setting: SP1) SP1, SP2, SP3, SP4 (SP=setpoint); green;
(3)	7-segment display (factory setting: setpoint) four-digit, green, decimal place is configurable; also used for operator prompting (display of parameter and level symbols)
(4)	Keys
(5)	Indication yellow, for - ramp/program function is active binary outputs 1 ... 6 - manual operation is active
(6)	16-segment display + dim. units two-digit, green; for the unit °C/°F and symbols for h, min, %

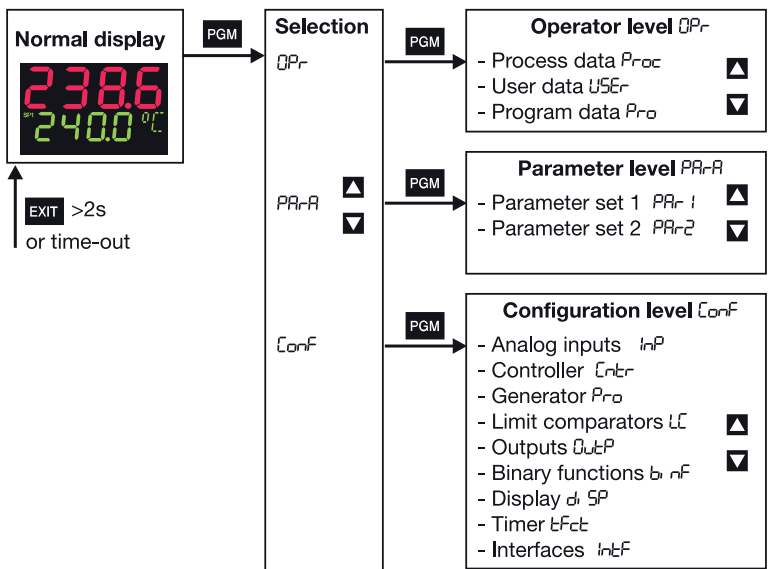
Different values can also be visualized on the display.

see the comprehensive operating manual on the CD

16. Operation

16.1 Level concept

The diagram below shows the three instrument levels.



Time-Out

If no key is pressed for 30 sec, the instrument returns to normal display.

16.2 Level inhibit

The access to the individual levels can be inhibited by entering a code number.

* Press **PGM** and ▼ simultaneously for >5sec to enter the code.

Code	Operator level	Parameter level	Configuration level
0	enabled	enabled	enabled
1	enabled	enabled	inhibited
2	enabled	inhibited	inhibited
3	inhibited	inhibited	inhibited

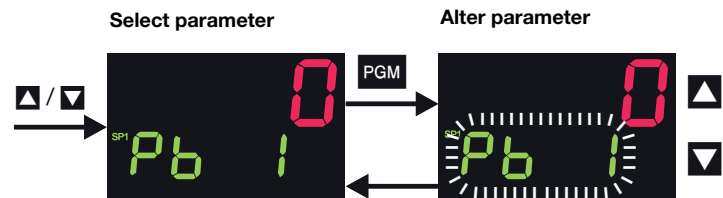
* Alter code with **PGM** (display blinks)

* Enter code with ▲ and ▼

* Return to normal display with **EXIT** or automatically after approx. 30sec

6.3 Entering values

When entries are made within the levels, the parameter symbol is shown in the lower display.



* Select parameter with ▲ or ▼

* Change to the entry mode with **PGM** (lower display blinks)

* Alter value with ▲ and ▼

The value alters dynamically with the duration of the key stroke.

* Accept the setting with **PGM** or automatically after 2sec

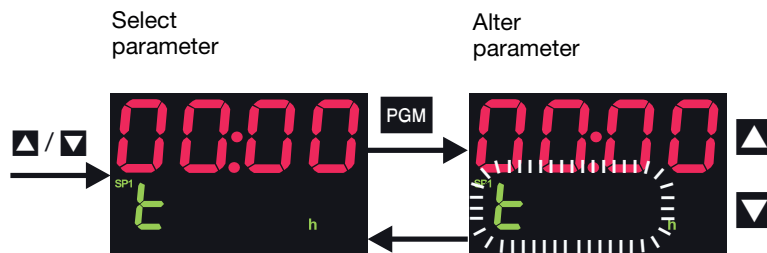
* or

* Cancel entry with **EXIT**.

The value is not accepted.

16.3 Entering times

When entering times (e.g. time of timer), the time unit is shown in addition.



The highest time unit of the display is shown for the unit.

For example, if "h" is shown for the hour, then the time format for the value is hh:mm.

- * Select parameter with ▲ or ▼
- * Change to the entry mode with PGM (lower display blinks)
- * Alter value with ▲ and ▼
The value alters dynamically with the duration of the key stroke.
- * Accept the setting with PGM or automatically after 2 sec
- or
- * Cancel entry with EXIT.
The value is not accepted.

16.4 Operation of the fixed-setpoint controller



The fixed-setpoint controller will only function if

- the fixed-setpoint controller function has been configured (Fnct = 0)

Normal display



Manual mode



Selection	
OPr	▲
PARA	▼
CONF	

- * Alter the present setpoint with ▲ and ▼

The value is accepted automatically.

The controller output appears in the lower display. The hand symbol and the unit "%" light up in addition.

- * Alter the output with ▲ and ▼

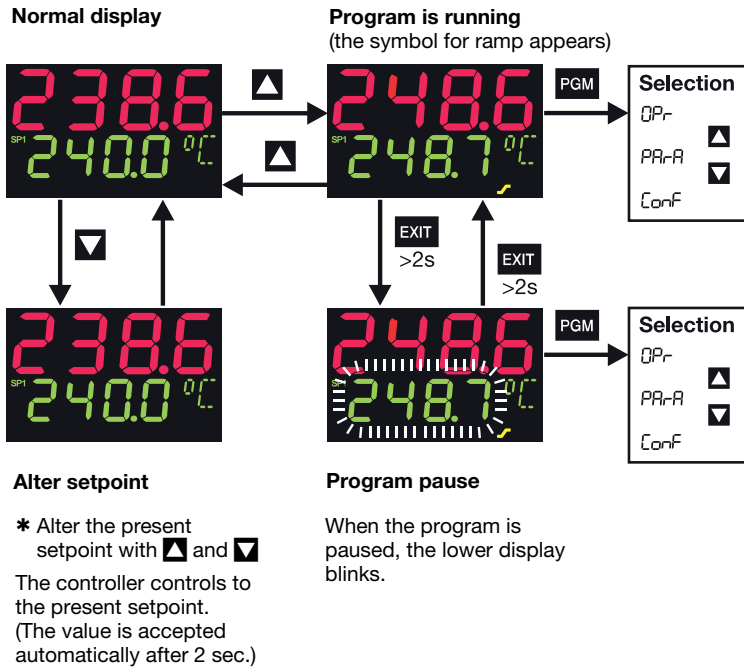
In the case of a modulating controller, the actuator is opened or closed using the keys.

The output entry on a changeover is configurable.

- * Return to the normal display with EXIT (press for more than 2 seconds)

16.5 Operation of the program controller

-  **The program controller will only function if**
- the program controller function has been configured ($F_{rct} = 1 \dots 4$)
 - the program setpoints ($SP_1 \dots SP_8$) and segment times ($t_P \dots t_P - 8$) have been entered



The program is canceled in the event of a power failure.

16.6 Operator level „OPr“

Process data *Proc*

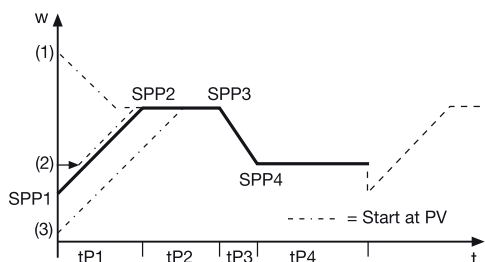
Symbol	Meaning
SP 1	Setpoint 1 (editable)
SP 2	Setpoint 2 (editable)
SP 3	Setpoint 3 (editable)
SP 4	Setpoint 4 (editable)
SPr	Ramp setpoint (only if configured)
inP 1	Measurement of analog input 1
inP 2	Measurement of analog input 2 (only if available)
F 1	Calculated result of math formula 1 (only if available)
F 2	Calculated result of math formula 2 (only if available)
Y	Output
t-run	Program run time (only with program controller/generator)
t-ES	Residual program time (only with program controller/generator)
t 1	Timer: time 1 (only if configured)
t 2	Timer: time 2 (only if configured)

User data *USER* (through the setup program only)

Any parameter (up to eight) can be displayed and edited here by using the setup program.

Program data *PRO* (only with program controller/generator)

A program with up to eight segments is defined here, via the segment setpoints *SPP 1...SPP 8* and segment times *tP 1...tP 8*.



17. Parameter level „PArA“

Two parameter sets, PAr1 und PAr2, can be stored.

Parameter	Symbol	Value range	Factory setting
Proportional band 1 ^a	Pb 1	0 ... 9999°C/°F	0°C/°F
Proportional band 2 ^b	Pb 2	0 ... 9999°C/°F	0°C/°F
Derivative time ^c	dT	0 ... 9999s	80s
Reset time ^d	rT	0 ... 9999s	350s
Actuator time t_t	tT	5 ... 3000s	60s
Cycle time 1	tY 1	0.0 ... 999.9s	20s
Cycle time 2	tY 2	0.0 ... 999.9s	20s
Contact spacing	dB	0.0 ... 999.9°C/°F	0°C/°F
Switching differential 1 ^e	HYS 1	0.0 ... 999.9°C/°F	1°C/°F
Switching differential 2	HYS 2	0.0 ... 999.9°C/°F	1°C/°F
Working point	W0	-100 ... +100 %	0 %
Output limiting (max.)	Y 1	0 ... 100 %	100 %
Output limiting (min.)	Y 2	-100 ... +100 %	-100 %

- with $Pb1/2=0$, the controller structure is not effective; depending on the display configuration, these values are shown with the corresponding decimal places
- for controller output 2 (with 3-state controllers)
- with $dt=0$, the controller has no differential action (e. g. PI controller)
- with $rt=0$, the controller has no integral action (e. g. PD controller)
- for controllers with $Pb1/2=0$

18. Configuration level „ConF“

Depending on the equipment level of the instrument, individual parameters or groups of parameters are switched out of display.

Analog selector

With some parameters, you can choose from a series of analog signals. The list below gives you an overview of the selection options.

- 0 no function
- 1 Analog input 1
- 2 Analog input 2
- 3 Process value (controller)
- 4 Setpoint (controller)
- 5 Ramp end value
- 6 Program setpoint
- 13 Controller output level
- 14 Controller output 1
- 15 Controller output 2

18.1 Analog inputs “InP”

→ **InP1** Analog input 1 →

→ **InP2** Analog input 2 →

Parameter	Symbol	Value range
Sensor type	SEN5	0... 1 ...11
Linearization	LIN	0... 1 ...18
Measurement offset	OFF5	-1999... 0 ...+9999
Display start	SCL	-1999... 0 ...+9999
Display end	SEH	-1999... 100 ...+9999

Factory settings are shown **bold**.

Sensor type	
0 no function	6 Heater current 0 – 50mA AC
1 Resistance thermometer in 3-wire circuit	7 0 – 20mA
2 Resistance thermometer in 2-wire circuit	8 4 – 20mA
3 Resistance thermometer in 4-wire circuit	9 0 – 10V
4 Thermocouple	10 2 – 10V
5 Resistance transmitter	11 0 – 1V

19.9 Configuration level „ConF“

Linearization	
0 Linear	10 Thermocouple type U
1 Pt100	11 Thermocouple type L
2 Pt500	12 Thermocouple type K
3 Pt1000	13 Thermocouple type S
4 KTY11-6	14 Thermocouple type R
5 Thermocouple type C	15 Thermocouple type B
6 Thermocouple type D	16 Thermocouple type N
7 Thermocouple type E	17 Thermocouple W3Re-W26Re
8 Thermocouple type T	18 customized linearization
9 Thermocouple type J	

→ in I2 Analog input 1 and 2 general →

Parameter	Symbol	Value range
Temperature unit	$Unit$	0 ... 1 (0=°C, 1=°F)
Sampling cycle time	$Cycle$	0 ... 3 (0=50ms; 1=90ms; 2=150ms; 3=250ms)

Factory settings are shown **bold**.

19.1 Controller „Cntr“

Parameter	Symbol	Value range
Controller type	$CtYP$	0 no function 1 Two-state controller 2, 3 Three-state, modulating controller 4 Continuous controller
Control action	$CAct$	0 ... 1 (0=direct (cooling); 1=inverse (heating))

Factory settings are shown **bold**.

19.2 Generator „Pro“

Parameter	Symbol	Value range
Function	$Funct$	0 Fixed-setpoint controller 1 Ramp function 2 Program controller 3 Program generator 4 Hot-channel controller

Factory settings are shown **bold**.

19.3 Utgångar „OutP“

Numrering av utgångar

Standard: relä 1=utgång 1; relä 2=utgång 2; binärutgång

1=utgång 3; binärutgång 2=utgång 4

Kortplats	Kort med 1 analogutgång	Kort med 1 binärutgång	Kort med 2 binärutgångar
Option 1	utgång 5	utgång 5	utgång 5+8
Option 2	utgång 6	utgång 6	utgång 6+9
Option 3	utgång 7	utgång 7	utgång 7+10

→ Analogutgång *OutA* → utgång 5...7 *Out5...Out7* →

Parameter	Symbol	Värdeområde
Funktion	<i>Funct</i>	Analogselektor Avstängd
Signaltyp	<i>S, En</i>	0...2...3 (0=0...10V; 1=2...10V; 2=0...20mA; 3=4...20mA)
Nollpunkt	<i>OPnt</i>	-1999... 0 ...+9999
Ändvärde	<i>End</i>	-1999... 100 ...+9999

Fabriksinställning visas i **fet** stil.

→ Utgång *OutL* → Utgång 1...10 *Out1...Out10* →

Funktion	
0 ingen funktion	16 4. gränslarm
1 1. reglerutgång	17 styrkontakt 1
2 2. reglerutgång	18 styrkontakt 2
3 - används inte	19 styrkontakt 3
4 - används inte	20 styrkontakt 4
5 logikingång 1	21 logikformel 1
6 logikingång 2	22 logikformel 2
7 logikingång 3	23 timer 1 aktiv
8 logikingång 4	24 timer 2 aktiv
9 logikingång 5	25 program aktiv
10 logikingång 6	26 programslut
11 logikingång 7	27 toleransgräns
12 logikingång 8	28 manuellt läge av/på
13 1. gränslarm	29 binär markör
14 2. gränslarm	30 adressvärde (setup)
15 3. gränslarm	31 alltid „aktiv“

19.4 Display „diSP“

→

Parameter	Symbol	Värdeområde
Decimaltecken	<i>dEcP</i>	0 ...2 (0= ingen decimal; 1=en; 2=två))
Ljusstyrka	<i>br, En</i>	0 ...5 (0=ljus)

Fabriksinställning visas i **fet** stil.

20. Autotuning

The autotuning facility can be used to automatically adapt the controller parameters to the process.

The autotuning function determines the controller parameters for a PID controller or, if dt=0 is set, for a PI controller in a closed control loop.

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The autotuning function determines the controller parameters for a PID controller or, if dt=0 is set, for a PI controller in a closed control loop.

* Start with  and  (press simultaneously for >2sec)

“tUnE” is shown blinking in the green display



* Cancel with  and  (press simultaneously).

- The more sluggishly the process responds to setpoint changes, the longer the autotuning procedure will take.
- This involves determining the controller parameters r_t , d_t , $Pb1$, $Pb2$, $Cy1$, $Cy2$, dF and accepting them automatically after the end of tuning

21. Alarms

Display	Cause	Clear faults check/rectify/replace
- 1999 (blinking!)	Underrange for the value being displayed.	Is the medium to be measured within the range (too hot - too cold?) Check probe for probe break/short-circuit. Check the probe connection and the terminals. Check the cable.
9999 (blinking!)	Overrange for the value being displayed.	
All displays are on; lower 7-segment display is blinking	Watchdog or power-on triggers initialization (reset).	Replace controller if the initialization takes longer than 5sec.
PrOF	PROFIBUS error	Can be suppressed by setting the PROFIBUS address to “0”.
OPt	Hardware configuration error	Check which option boards are installed in the slots.

Overrange/underrange covers the following events:

- probe break/short-circuit
- measurement is outside the controllable range for the probe connected
- display overflow

Displaying the software version

* Display version with  and  (press simultaneously).

22. Fault Location

22.1 Burner will not start

Symptom	Causes	Remedies
Motor starts	Unstable flame	Adjust the damper
Burner pre-ventilates	Excess air	Check the oil pressure
	Low oil pressure	Check the nozzle in relation to the combustion apparatus dimensions and the ignition electrode position
Flame formed	Incorrect combustion apparatus settings	Check the flame monitor is clean and can register light
Burner trips	Flame monitor does not register light	Check with using new photocell
	Defective flame monitor	Check using new oil burner control (Note: replacement of photocell recommended if oil burner control replaced)
Motor starts	Defective oil burner control	Check the oil supply to the burner and that there are no air bubbles in the pump
Burner pre-ventilates		Check function of solenoid
No flame formed	No oil	Check flame monitor does not register ambient light
Burner trips	False light	Check high voltage wiring and ignition electrodes
	No spark	Check preheater function
Motor does not start	Preheater does not get up to temperature.	

22.2 Burner will not start after normal use

Symptom	Causes	Remedies
Burner does not start	Fuse blown	Check and replace fuse as necessary. Investigate cause of fault
	Boiler thermostat has not reset	Adjust thermostat
	Preheater does not get up to temperature	Check preheater function
Burner pre-ventilates	Overheating protection has deployed	Reset the overheating protection. Investigate the cause of its deploying. Remedy fault
	Defective preheater	Check by replacing with new
	Defective oil burner control or flame monitor	Check that tank, oil lines, solenoid valves, pump and nozzle are in good condition
Burner stops	No oil supply	Adjust the burner
	Too great a pressure drop at brake plate	Correct the boiler draught
	Too strong draught prevents flame forming	Check the ignition transformer. Check the ignition electrode settings and ceramics
	No spark	Check preheater function
	Preheater temperature too low	Adjust the preheater's set operating temperature
	New oil type	Check that the oil used has the physical parameters that the burner is rated for. If not, change the oil.

22.3 Delayed ignition

Symptom	Causes	Remedies
Burner pulsates at start with hot flue gases	Excessively strong draught	Correct boiler draught
	Excessive pressure drop across the brake plate	Adjust the burner
	Preheater temperature too low	Check preheater function
	New oil type	Adjust the preheater's set operating temperature
		Ensure that the new oil's physical parameters are within the limits for which the burner is designed. If not, change the oil.
Burner pulsates at start	Nozzle partially blocked	Replace nozzle
	Oil pressure too low	Check and adjust
	Flue is blocked or damaged	Check and correct
	The fan wheel is slipping on the shaft	Check and tighten
	Pump coupling loose or worn	Replace
	Preheater blocked	Check the ignition electrode setting, (see technical data)
	Delayed ignition	Check that the ignition electrodes are not damaged
	Excessively strong draught	Check high voltage cables
		Check position of nozzle assembly setting
		Correct boiler draught
	Excessive pressure drop across the brake plate	Adjust the burner
	Preheater temperature too low	Check preheater function
	New oil type	Adjust the preheater's set operating temperature
		Ensure that the new oil's physical parameters are within the limits for which the burner is designed. If not, change the oil.

22.4 Noise in pump

Symptom	Causes	Remedies
The burner pump emits noise during start	Insufficient negative pressure on the suction side pump	Check the oil system in order to reduce pressure drop
		Rebuild the oil system to form a solution with a transport oil pump
		Check that the oil used has the physical parameters that the burner is rated for. If not, change the oil.
		Temperature of the oil from the tank is too low, increase the temperature of oil from tank
		Clean the pump filter
The burner pump emits noise during operation		

22.5 Pump pressure

Symptom	Causes	Remedies
The burner pump can not build up pressure	No oil	Check that there is oil and that it reaches the pump
	Oil viscosity too low	Check that the oil reaching the pump has the physical parameters that the pump can handle. Change the oil or the pump's oil parameters
	Pump worn	Replace the pump
	Pump run using impure oil that has worn the pump out prematurely	Replace pump and install self-cleaning filter in the oil system
	Blocked pump filter	Check, clean pump filter

23. Log of flue gas analysis

Owner	Adresss	Tel. no:
Installation		Tel. no:

Boiler

Type	Make	Power kW
------	------	----------

Bentone Burner

Type	Model	Serial no.	Fuel
------	-------	------------	------

	Step 1	Step 2	Step 3
Draught in fireplace			
Fan Press mbar			
Filter smoke number			
CO ₂			
O ₂			
NOx			
CO			
Flue gas temp. °C			
Setting brake disc			
Setting Air damper			
Pump pressure bar			
Nozzle			

Test performed / 20	Address
Test performed by:	Postal address
Company name:	Tel. no:

24.Oil burners maintenance instructions

General information

Keep the boiler room clean. Ensure that the boiler room has permanent fresh air intake. Switch off before dismantling the oil burner.

At hinged mounting, make sure that an automatic safety switch is fitted, so that the burner cannot start when the swing door is open.

Don't use the oil fired boiler to burn paper or rubbish, unless the boiler is especially fitted with a hinged door to make this possible.

Don't fill tank while burner is working.

Starting precautions

Make sure that the oil tank is not empty

Make sure that the valves on oil and water supply pipes are open.

Make sure that the boiler flue damper is open.

Make sure that the boiler thermostat is set at the correct temperature.

Switch on the current. Most relay systems have a delayed action so that the burner will not start for perhaps 20 seconds.

With heavy oil the delay will be longer as the burner will not start until the oil in the preheater reaches the required temperature.

If the burner will not start

Press the reset button on the relay. Check that the thermostats are correctly adjusted.

Don't forget the room thermostat, check that any fuses are intact and main switch is on.

If the burner starts but does not ignite

Make an attempt to start the burner.

Never make close repeated start attempts.

Don't restart the burner until the boiler is free from oil gases.

If the burner still does not ignite send for the service engineer.

When switching off during summer

Always use the main switch to cut out the burner even when adjusting the burner or cutting off the heating for a short time. For longer periods of shut down, close all valves and the oil supply stopcock.

Clean the filter and nozzle by washing in petrol or paraffin.

Make sure the filter medium is not damaged or defective.

Protect electrical gear from damp.

Warning

Never stand too near or put your face to the inspection or fire door, when the burner is about to start.

Never use a naked flame to ignite oil if the electrical ignition fails.

Always wait for about 10 minutes for the unburnt gases to disperse before restarting the oil burner if it has failed to ignite previously.

Installed by:

.....

Tel:.....

EU Declaration of conformity



Bentone Oil Burners

Type

BF 1	ST 146	B 45	B 80
ST 108	B 2	B 55	
ST 120	B 30	B 65	
ST 133	B 40	B 70	

This declaration of conformity is issued under the sole responsibility of the manufacturer. The object of the declaration described above is in conformity with:

Machinery Directive 2006/42/EC

EMC 2014/30/EU

Restriction of the use of certain hazardous substances (RoHS) Directive 2011/65/EU

References to the relevant harmonised standards used or references
to the other technical specifications in relation to which conformity is declared:

EN 267:2009+A1:2011 Excluded Annex J/K. Automatic forced draught burners for liquid fuels.

Additional information can be downloaded at:

www.bentone.com

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Ljungby, January 26th 2021

Helene Richmond

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Enertech AB

